





Product Catalog 2013



MERCER ABRASIVES®

A DIVISION OF MERCER TOOL CORP.

www.mercerabrasives.com





Mercer's New North American Headquarters ... Mercer Doubles in Size to Keep Up With Growth and Prepare for the Future.

North American Headquarters Ronkonkoma, New York

Mercer West Fullerton, California

Mercer Caribbean San Juan, Puerto Rico



The Mercer Advantage

Where Quality and Value Come Together

Superior Quality Products at Prices That Represent Value

Products Serving the Industrial, Contractor, Hardware, Welding, Auto, Flooring, and Woodworking Markets

Modest Beginnings

Mercer Tool Corp., was founded in 1968 on Mercer Street in New York City, the brainchild of Mel Wallick, who believed industrial markets in North America desperately needed high quality, cost-effective products, quickly. What began as a small enterprise—a file company—has expanded into a corporation with a comprehensive range of products and extended global reach.

Global Presence

With ISO 9001 and ISO 9002 certified manufacturing facilities in more than 10 countries, Mercer Abrasives has worldwide brand recognition. Products are sold globally in North America, South America, Europe, and Asia.

Products Professionals Expect and Want: The Best Abrasives at the Best Prices

Professionals of all trades—automotive, construction, drywall, flooring, industrial, lumber, welding, woodworking, and paint—look to Mercer Abrasives for its full line of superior quality and long-lasting abrasives, carbide blades, diamond blades, and laminate and industrial files. To round out the vast product line, Mercer also makes NIOSH, OSHA, and ANSI approved safety products. Mercer Abrasives is the professionals' one-stop source for all their project needs.

The Mercer Advantage

Mercer Tool Corp. NEW state of the art North American headquarters located in Ronkonkoma, New York has more than doubled the size to take care of the tremendous growth of the last several years and to meet the demands of our customers in the years to come. Mercer also has sales and distribution centers in Fullerton, California and San Juan, Puerto Rico. The strategic location of these facilities provides a unique advantage over the competition by allowing Mercer to supply its products to distributors for "just-in-time" inventory.

The Mercer Commitment

Today, these five words—Quality, Performance, Delivery, Service, and Price—are the core values for this third generation family business which now includes a worldwide presence in the culinary trade with its award winning knives, cutlery, and accessories for the professional chef.

With almost five decades and three generations of history, Mercer is committed to serving its customers and providing quality products for years to come.

MERCER ABRASIVES: Where Quality and Value Come Together

Abrasives | Carbide Blades | Diamond Blades | Wire Brushes | Files | Safety Products

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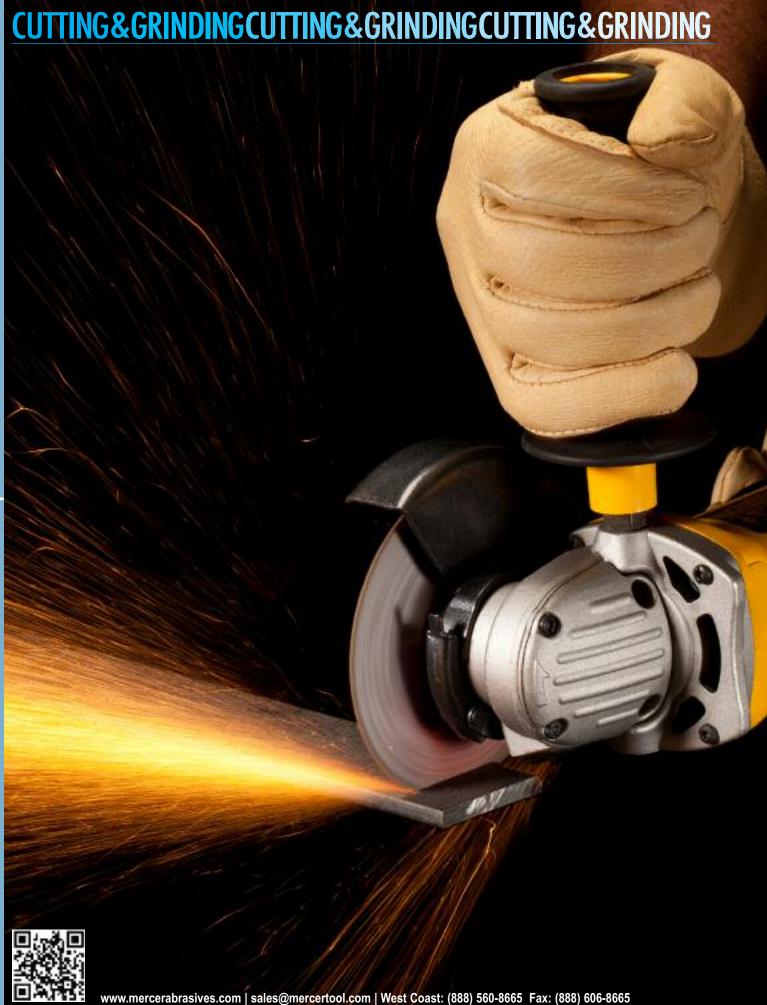
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Bonded Abrasives
Coated Abrasives
Carbide Blades
Diamond Blades
Wire Brushes
Files
Safety Products



TYPE 1 AND TYPE 27 CUT-OFF WHEELS





CUT-OFF WHEELS

Reformulated for "Lightning Fast Cuts" and Longer Life!



TYPE 1 CUT-OFF WHEELS -DOUBLE REINFORCED









Carbon, Alloy, Rebar, Metal tubing, Light-gauge metals					
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
616010	4" x .045 x 3/8"	19,000	50	500	23
616020	4" x .045 x 5/8"	19,000	50	500	23
616030	4" x .045 x 7/8"	19,000	50	500	23
616040	4-1/2" x .045 x 7/8"	13,300	50	500	37
616090	5" x .045 x 5/8"	12,200	25	250	27
616100	5" x .045 x 7/8"	12,200	25	250	27
616050	6" x .045 x 5/8"	10,200	25	250	30
616060	6" x .045 x 7/8"	10,200	25	250	30
616070	6" x 1/16" x 5/8"	10,200	25	250	38
616080	6" x 1/16" x 7/8"	10,200	25	250	38
616110* <i>NEW</i>	7" x .045 x 5/8"	8,500	25	250	37

FEATURES

- · Aluminum Oxide grain for cutting ferrous metals
- Heat-treated Aluminum Oxide grain for cutting stainless steel and non-ferrous metals
- · Extra thin design
- Double external reinforced with high tensile strength fiberglass

BENEFITS

- · Fast cutting at less power
- · Cuts without vibrations or burrs





All Stainless Steel and Non-ferrous Metal applications					
PART# NE	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
617010	4-1/2" x .045 x 7/8"	13,300	50	500	37
617020	5" x .045 x 7/8"	12,200	25	250	27
617030	6" x .045 x 7/8"	10,200	25	250	34
617040*	7" x .045 x 5/8"	8,500	25	250	46
617050	7" x 5/64" x 7/8"	8,500	25	100	25
617060	9" x 5/64" x 7/8"	6,600	25	100	39
CONTAMINANT	Prevents stainless steel from rusting				

TYPE 27 DEPRESSED CENTER CUT-OFF WHEELS -DOUBLE REINFORCED



Carbon, Alloy, Reba	ar, Metal tubing, Light-gauge metals					
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS	
618010	4-1/2" x .045 x 7/8"	13,300	50	400	26	
618070 <i>NEW</i>	4-1/2" x .045 x 5/8"-11	13,300	20	40	14	
618040	4-1/2" x 3/32" x 7/8"	13,300	25	250	32	
618050	4-1/2" x 3/32" x 5/8"-11	13,300	20	40	14	
618060	5" x .045 x 7/8"	12,200	25	250	27	
618020	6" x .045 x 7/8"	10,200	25	250	32	
618030	7" x .045 x 7/8"	8,500	25	250	42	

STAINLESS	A
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CONTAMINANT	6

All Stainless Steel ar	nd Non-ferrous Metal applications		300000000000000000000000000000000000000		1,000,000,000,000
PART# NEW	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
619010	4" x .045 x 5/8"	19,000	50	500	23
619020	4-1/2" x .045 x 7/8"	13,300	50	400	26
619030	5" x .045 x 7/8"	12,200	25	250	21
619040	6" x .045 x 7/8"	10,200	25	250	32
619050	7" x .045 x 7/8"	8,500	25	250	42



Prevents stainless steel from rusting

TYPE 1 CUT-OFF WHEELS



FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- Silicon Carbide grain for cutting masonry products
- Double external reinforced with high tensile strength fiberglass
- Metal reinforced center hole for extended life
- High strength phenolic resin bond

BENEFITS

- · Fast cutting with long life
- Cuts without vibrations or burrs







SMALL DIAMETER HIGH SPEED CUT-OFF WHEELS -DOUBLE REINFORCED

All ferrous metals, Steel, Structural steel, Thin rebar, Thin iron pipe, Bar stock, Light-gauge metals, Metal tubing





PART #	Dia. x Width x Arbor	GRIT	MAX RPM	WHEELS /PACK	CS WT /CASE	LBS
613010	3" x 1/32" x 1/4"	M	25,000	100	1,000	30
613030	3" x 1/32" x 3/8"	M	25,000	100	1,000	30
613050	3" x 1/16" x 1/4"	M	25,000	100	1,000	50
613060	3" x 1/16" x 1/4"	С	25,000	100	1,000	50
613070	3" x 1/16" x 3/8"	M	25,000	100	1,000	50
613080	3" x 1/16" x 3/8"	С	25,000	100	1,000	50
613150	3" x 1/8" x 1/4"	M	25,000	50	500	40
613160	3" x 1/8" x 1/4"	С	25,000	50	500	40
613170	3" x 1/8" x 3/8"	M	25,000	50	500	40
613180	3" x 1/8" x 3/8"	С	25,000	50	500	40
613200	3" x 3/16" x 3/8"	M	25,000	25	250	30
613220	3" x 1/4" x 3/8"	С	25,000	25	250	35
614030	4" x 1/32" x 3/8"	С	19,000	100	1,000	50
614050	4" x 1/32" x 5/8"	M	19,000	100	1,000	50
614090	4" x 1/16" x 1/4"	M	19,000	50	500	40
614100	4" x 1/16" x 1/4"	С	19,000	50	500	40
614110	4" x 1/16" x 3/8"	M	19,000	50	500	40
614120	4" x 1/16" x 3/8"	С	19,000	50	500	40
614150	4" x 1/16" x 5/8"	M	19,000	50	500	40
614160	4" x 1/16" x 5/8"	С	19,000	50	500	40
614230	4" x 1/8" x 3/8"	M	19,000	50	500	64
614240	4" x 1/8" x 3/8"	С	19,000	50	500	64
614270	4" x 1/8" x 5/8"	M	19,000	50	500	64
614280	4" x 1/8" x 5/8"	С	19,000	50	500	64
615010	4-1/2" x 1/32" x 7/8"	M	13,300	100	1,000	70
615040	4-1/2" x 1/16" x 7/8"	С	13,300	50	500	50
615060	4-1/2" x 1/8" x 7/8"	С	13,300	20	200	40



Brick, Block, Roof	Tile, Concrete, Reinforced Concrete, N	latural and A	rtificial Stone			
PART #	Dia. x Width x Arbor	GRIT	MAX RPM	WHEELS /PACK	/CASE	CS WT LBS
614300	4" x 3/32" x 5/8"	С	19,000	50	500	44
615320	4-1/2" x 1/8" x 7/8"	С	13,300	20	200	80

M = Medium/Fine C = Coarse

MANDRELS

PART #	SIZE	MANDRELS /CASE
6941414	1/4" x 1/4"	10
6943814	3/8" x 1/4"	10
6941438	1/4"-3/8" x 1/4"	10

Use with small diameter cut-off wheels with 1/4" or 3/8" arbors on electric or battery operated drills or high speed air cut-off tools

TYPE 1 CUT-OFF WHEELS

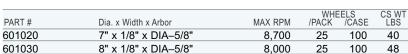
PORTABLE/HAND-HELD CIRCULAR SAW WHEELS -DOUBLE REINFORCED



All terrous metals					
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	EELS /CASE	CS WT LBS
600020	7" x 1/8" x DIA-5/8"	8,700	25	100	42
600030	8" x 1/8" x DIA-5/8"	8,000	25	100	54



Brick Bl	lock. Roof tile.	Concrete	Reinforced	concrete	Natural	and Artificia	l stone
Dilloit, Di	10011, 11001 1110,	Comoroto,	rtonnorood	control oto,	Hatarai	and / utiliola	010110







FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- Silicon Carbide grain for cutting masonry products
- Heat-treated Aluminum Oxide grain for cutting stainless steel and non-ferrous metals
- High strength phenolic resin bond
- Double external reinforced with high tensile strength fiberglass

BENEFITS

- Extended wheel life
- Reliable consistency and performance





TYPE 1 CUT-OFF WHEELS –DOUBLE REINFORCED





Carbon, Alloy, Re	ebar, Metal tubing, Light-gauge metals	ht-gauge metals			
PART #	Dia. x Width x Arbor	MAX RPM		EELS /CASE	CS WT LBS
616110	7" x .045 x 5/8"	8,500	25	250	37



STAINLESS

All Stainless Ste	el and Non-ferrous Metal applications				
PART #	Dia. x Width x Arbor	MAX RPM		EELS /CASE	CS WT LBS
617040	7" x .045 x 5/8"	8,500	25	250	46
CONTAMINANT	D				

CONTAMINANT Prevents stainless steel from rusting



TYPE 1 CUT-OFF WHEELS



REDMAX™ STUD CUTTER WHEELS -DOUBLE REINFORCED



	Metal framing s	studs, Thin wall tube, Light-gauge metals	30			
	PART #	Dia. x Width x Arbor	MAX RPM	/PACK	ELS /CASE	CS WT LBS
1	602030	14" x 3/32" x 1"	4,400	10	50	70
4						



FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- Heat-treated Aluminum Oxide grain for cutting stainless steel and non-ferrous metals
- Formulated for low horsepower portable, electric chop saws

BENEFITS

- Less wear on chop saw and less operator fatigue
- High efficiency
- Extended wheel life
- · Burr free cutting

LOW HORSEPOWER CHOP SAW WHEELS -DOUBLE REINFORCED



	Metal framing studs	s, Thin wall tube, Light-gauge met	tals, Thin rebar			
	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK		CS WT LBS
١	602010	12" x 3/32" x 1"	5,100	10	50	42
	602020	14" x 3/32" x 1"	4,400	10	50	70
П						



All stainless steels and Non-ferrous metal applications

PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	EELS /CASE	CS WT LBS
602100 NEW	14" x 3/32" x 1"	4,400	10	50	70
CONTAMINANT	Prevents stainless steel from rusting				





LOW HORSEPOWER CHOP SAW WHEELS -CENTER REINFORCED



	All ferrous metals, Steel, Structural steel, Small solid bar stock, Light bar stock, Metal tubing					
	PART #	Dia. x Width x Arbor	MAX RPM	WHEE /PACK	ELS /CASE	CS WT LBS
۱	603010	12" x 7/64" x 1"	5,100	10	40	48
×	603020	14" x 7/64" x 1"	4,400	10	40	63
٢	603030	16" x 7/64" x 1"	3,000	10	40	80

TYPE 1 CUT-OFF WHEELS

Stationary Saws are high horsepower, high torque machines requiring an abrasive wheel that is reinforced with the highest quality fiberglass. Mercer Stationary Saw Cut-Off wheels are specifically designed to handle high torque and tough cutting applications. While low horsepower chop saw wheels look similar, they can not handle the demands of a stationary saw. Always use the Mercer wheel engineered for your machine and application.



STATIONARY SAW CUT-OFF WHEELS - DOUBLE REINFORCED

20" x 5/32" x 1"



PART #	Dia. x Width x Arbor	MAX RPM	/PACK	ELS /CASE	CS WT LBS
600040	10" x 1/8" x 5/8"	6,100	10	50	45
600050	10" x 1/8" x 1"	6,100	10	50	45
600060	12" x 1/8" x 1"	5,100	10	40	46
600070	14" x 1/8" x 1"	4,400	10	40	65
600080	16" x 1/8" x 1"	3,800	10	40	80
600090	16" x 5/32" x 1"	3,800	10	30	85
600100	18" x 5/32" x 1"	3,400	5	20	77

3,000

Not for use on gas powered saws

FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- · Silicon Carbide grain for cutting masonry products
- High strength phenolic resin bond
- · Double external reinforced with high tensile strength fiberglass

BENEFITS

- Continuous sharp, aggressive cutting wheel edge
- · Extended wheel life



PART #	Dia. x Width x Arbor	MAX RPM	/PACK	ELS /CASE	CS WT LBS
601050	10" x 1/8" x 1"	6,100	10	50	50
601060	12" x 1/8" x 1"	5,100	10	40	40
601070	14" x 1/8" x 1"	4,400	10	40	56

Not for use on gas powered saws





TYPE 1 CUT-OFF WHEELS

HIGH SPEED CUT-OFF WHEELS FOR PORTABLE GAS SAWS –DOUBLE REINFORCED



	All ferrous metals, Ste	eel, Structural steel, Rebar, Bar stock	, Steel decking			
	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK		CS WT LBS
l	604010	12" x 1/8" (5/32") x 1"	6,300	10	30	46
1	604020	12" x 1/8" (5/32") x 20mm	6,300	10	30	46
	604030	14" x 1/8" (5/32") x 1"	5,400	10	30	63
_	604040	14" x 1/8" (5/32") x 20mm	5.460	10	30	63



MASONRY

Brick, Block, Roof tile, Concrete, Reinforced concrete, Stone and Artificial stone



DADT //	D' M' HI A I	MAY DDM	WHEELS		CS WT
PART #	Dia. x Width x Arbor	MAX RPM	/PACK	/CASE	LBS
605010	12" x 1/8" (5/32") x 1"	6,300	10	30	41
605020	12" x 1/8" (5/32") x 20mm	6,300	10	30	41
605030	14" x 1/8" (5/32") x 1"	5,400	10	30	58
605040	14" x 1/8" (5/32") x 20mm	5,460	10	30	58

DUCTILE

Ductile iron (Cast iron), Concrete-coated ductile iron, Pipe, Water mains, Plastics, PVC pipe



PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
606010	12" x 1/8" (5/32") x 1"	6,300	10	30	41
606020	12" x 1/8" (5/32") x 20mm	6,300	10	30	41
606030	14" x 1/8" (5/32") x 1"	5,400	10	30	58
606040	14" x 1/8" (5/32") x 20mm	5,460	10	30	58

FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- Two different Silicon Carbide grain configurations for cutting masonry products and softer asphalt
- Combination of Aluminum Oxide and Silicon Carbide grains for cutting ductile iron
- Double external reinforced with high tensile strength fiberglass
- Wheels designed exclusively for high speed gas saws

BENEFITS

- Strong and durable
- More rigid, less flexible



Asphalt		10			
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
611010	12" x 1/8" (5/32") x 1"	6,300	10	30	41
611020	12" x 1/8" (5/32") x 20mm	6,300	10	30	41
611030	14" x 1/8" (5/32") x 1"	5,400	10	30	58
611040	14" x 1/8" (5/32") x 20mm	5,460	10	30	58

14" x 1/8" (5/32") x 20mm wheels have higher RPM rating for STIHL saws

Bushings

For use with Type 1 cut-off wheels for arbor hold reduction







TYPE 1 CUT-OFF WHEELS



EXTRA HEAVY-DUTY, HIGH SPEED CUT-OFF WHEELS FOR PORTABLE GAS SAWS -TRIPLE REINFORCED



	All ferrous metals, Ste	eei, Structurai steei, Redar, Bar Stock,	Steel decking	-	-	-
	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
l	607010	12" x 1/8" (5/32") x 1"	6,300	10	30	46
4	607020	12" x 1/8" (5/32") x 20mm	6,300	10	30	46
	607030	14" x 1/8" (5/32") x 1"	5,400	10	30	63
_	607040	14" x 1/8" (5/32") x 20mm	5,460	10	30	63

FEATURES

- Aluminum Oxide grain for cutting ferrous metals
- Silicon Carbide grain for cutting masonry products
- Triple reinforced with extra high tensile strength fiberglass for safety
- High strength phenolic resin bond
- Wheels designed exclusively for high speed gas saws

BENEFITS

- Strong and durable
- Designed to withstand the toughest applications



	Masonry products, Brick, Block, Roof tile, Concrete, Reinforced concrete, Stone and Artificial stone						
	PART #	Dia. x Width x Arbor	MAX RPM	/PACK	ELS /CASE	CS WT LBS	
	608010	12" x 1/8" (5/32") x 1"	6,300	10	30	41	
)	608020	12" x 1/8" (5/32") x 20mm	6,300	10	30	41	
	608030	14" x 1/8" (5/32") x 1"	5,400	10	30	58	
	608040	14" x 1/8" (5/32") x 20mm	5,460	10	30	58	

14" x 1/8" (5/32") x 20mm wheels have higher RPM rating for STIHL saws



WALK-BEHIND STREET SAW WHEELS WITH DRIVE PIN HOLE –DOUBLE REINFORCED



	I WOVE SIGNING TO	i crack prevention from aspiralitio concrete	. 50	***********	and the same of the same of	Marine Company
	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
	609040	14" x 3/16" x 1" DPH	5,400	5	25	62
	609050	14" x 1/4" x 1" DPH	5,400	5	15	49
,						

FEATURES

- Two different Silicon Carbide grain configurations for cutting concrete and softer asphalt
- Double reinforced with high tensile fiberglass
- Drive pin hole for mounting on machine

BENEFITS

- Continuous sharp, aggressive cutting wheel edge
- Economical alternative to diamond blades



ı	Move slotting for	or crack prevention from asphalt to concrete	30			
	PART #	Dia. x Width x Arbor	MAX RPM	/PACK	ELS /CASE	CS WT LBS
l	610020	12" x 3/16" x 1" DPH	6,300	5	25	49
	610040	14" x 3/16" x 1" DPH	5,400	5	25	62

TTING & GRINDING CUTTING & GRINDING CUTTING & GRINDING

TYPE 27 DEPRESSED CENTER GRINDING WHEELS



A24U -Single Grit

- · Grinds metal effortlessly
- · Long life and fast stock removal for increased productivity
- · Manufactured for "Today's Angle Grinder"

A24U T27 DEPRESSED CENTER GRINDING WHEELS -SINGLE GRIT



All ferrous metals	s, Steel, Structural steel, Rebar, Pipe, Ba	r stock, Welds 🛛 🗈		Tr. comment	
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
624010	4" x 1/4" x 5/8"	13,500	25	200	57
624020	4-1/2" x 1/4" x 7/8"	13,300	25	200	70
624030	4-1/2" x 1/4" x 5/8"–11	13,300	20	40	22
624040	5" x 1/4" x 7/8"	12,200	25	100	40
624050	5" x 1/4" x 5/8"–11	12,200	20	40	26
624060	7" x 1/4" x 7/8"	8,500	20	80	68
624070	7" x 1/4" x 5/8"–11	8,500	10	20	24
624080	9" x 1/4" x 7/8"	6,500	15	60	79
624090	9" x 1/4" x 5/8"–11	6,500	10	20	26

A24S T27 DEPRESSED CENTER GRINDING WHEELS -DUAL GRIT



All ferrous metals	, Steel, Structural steel, Rebar, Pipe, Bar	stock, Welds		in min.	
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
620010	4" x 1/4" x 3/8"	13,500	25	200	56
620030	4" x 1/4" x 5/8"	13,500	25	200	54
620060	4-1/2" x 1/4" x 7/8"	13,300	25	200	67
620070	4-1/2" x 1/4" x 5/8"-11	13,300	20	40	22
620100	5" x 1/4" x 7/8"	12,200	25	100	40
620110	5" x 1/4" x 5/8"–11	12,200	20	40	28
620120	6" x 1/4" x 7/8"	10,200	25	100	54
620130	6" x 1/4" x 5/8"-11	10,200	10	20	14
620140	7" x 1/4" x 7/8"	8,500	20	80	67
620150	7" x 1/4" x 5/8"–11	8,500	10	20	22
620180	9" x 1/4" x 7/8"	6,500	15	60	74
620190	9" x 1/4" x 5/8"-11	6,500	10	20	26

A24S T27 DEPRESSED CENTER PIPE CUTTING AND GRINDING WHEELS -SINGLE GRIT



All ferrous metals,	Steel, Structural steel, Rebar, Pipe, Ba	r stock, Welds 🛛 🖾		Tr. Aller	minimum.
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
620020	4" x 1/8" x 5/8"	13,500	25	200	52
620040	4-1/2" x 1/8" x 7/8"	13,300	25	200	37
620050	4-1/2" x 1/8" x 5/8"-11	13,300	20	40	16
620080	5" x 1/8" x 7/8"	12,200	25	100	32
620090	5" x 1/8" x 5/8"–11	12,200	20	40	24
620160	7" x 1/8" x 7/8"	8,500	25	100	47
620170	7" x 1/8" x 5/8"–11	8,500	10	20	16
620200	9" x 1/8" x 7/8"	6,500	20	80	62
620210	9" x 1/8" x 5/8"–11	6,500	10	20	24



FEATURES

- Aluminum Oxide grain for grinding metals
 Internally reinforced with high tensile strength fiberglass
- A24U –Hard bond, longer life, aggressive stock removal
- A24S -General purpose quality grinding wheel, most common formula
- 1/8" thickness available allowing the operator to cut and grind with the same wheel

BENEFITS

 Two different hardnesses available for operator preference





GRINDINGGRINDINGGRINDINGGRINDINGGRINDING

TYPE 27 DEPRESSED CENTER GRINDING WHEELS



AZ24TT27 DEPRESSED CENTER GRINDING WHEELS –SINGLE GRIT



Steel, Stainless steel,	Cast Iron, High temperature alloy, Welds	<u> </u>	HILLIAN ANNO	<u> </u>	111111
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
622060	4-1/2" x 1/4" x 7/8"	13,300	25	200	65
622070	4-1/2" x 1/4" x 5/8"-11	13,300	20	40	20
622080 <i>NEW</i>	5" x 1/4" x 7/8"	12,200	25	100	40
622090 <i>NEW</i>	5" x 1/4" x 5/8"-11	12,200	20	40	26
622140	7" x 1/4" x 7/8"	8,500	20	80	60
622150	7" x 1/4" x 5/8"–11	8,500	10	20	22

See page **18-20** for Zirconia flap discs See page **26** for Zirconia quick change discs

FEATURES

- Zirconia and Heat-treated Aluminum Oxide grain, each for grinding stainless steel and non-ferrous metals
- Internally reinforced with high tensile strength fiberglass

BENEFITS

- Zirconia is a high performance grain for the toughest applications
- Heat-treated Aluminum Oxide is an economical choice for grinding stainless and is contaminant free





AT24R T27 DEPRESSED CENTER GRINDING WHEELS –SINGLE GRIT



	Steel, Stainless st	teel, Cast Iron, High temperature alloy, Weld	s <u></u>	The same		3
	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
	623510	4-1/2" x 1/4" x 7/8"	13,300	25	200	65
	623520	4-1/2" x 1/4" x 5/8"-11	13,300	20	40	20
	623530	5" x 1/4" x 7/8"	12,200	25	100	40
_	623540	5" x 1/4" x 5/8"-11	12,200	20	40	26
	623550	7" x 1/4" x 7/8"	8,500	20	80	60
	623560	7" x 1/4" x 5/8"–11	8,500	10	20	22

CONTAMINAN FREE Iron, Sulfur, Chlorine ≤0.19 Prevents stainless steel from rusting

CUTTING & GRINDING CUTTING & GRINDING CUTTING & GRINDING

TYPE 27 DEPRESSED CENTER GRINDING WHEELS

AC24R

T27 PREMIUM DEPRESSED CENTER GRINDING WHEELS -SINGLE GRIT



Aluminum extrusion	All IIII III III III III III III III III	um. Opnin			
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	EELS /CASE	CS WT LBS
627060	4-1/2" x 1/4" x 7/8"	13,300	25	200	65
627070	4-1/2" x 1/4" x 5/8"-11	13,300	20	40	20
627080 NEW	5" x 1/4" x 7/8"	12,200	25	100	40
627090 NEW	5" x 1/4" x 5/8"-11	12,200	20	40	26
627140	7" x 1/4" x 7/8"	8,500	20	80	60
627150	7" x 1/4" x 5/8"–11	8,500	10	20	22



FEATURES

- Silicon Carbide grain for grinding aluminum
- Internally reinforced with high tensile strength fiberglass

BENEFITS

· Less loading for soft aluminum



Reusable Adaptors for 7" and 9"
T27/T28 Depressed Center Grinding Wheels

692FLAN50	7/8" to 5/8"–11	1	5
PART #	SIZF	/BOX	/CASE
		ADAF	PTORS
		۱۸۵۸	TODO





Brick, Block, Roof	tile, Concrete, Reinforced concrete, Natural	and Artificial stone	<i>mmmmm</i>	T	<i></i>
PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
621030	4" x 1/4" x 5/8"	13,500	25	200	51
621060	4-1/2" x 1/4" x 7/8"	13,300	25	200	65
621070	4-1/2" x 1/4" x 5/8"-11	13,300	20	40	20
621140	7" x 1/4" x 7/8"	8,500	20	80	60
621150	7" x 1/4" x 5/8"–11	8,500	10	20	22
621180	9" x 1/4" x 7/8"	6,500	15	60	71
621190	9" x 1/4" x 5/8"-11	6,500	10	20	28



Brick, Block, Roof	tile, Concrete, Reinforced concrete, Natural ar	nd Artificial stone		in min	
PART #	Dia. x Width x Arbor	MAX RPM		ELS /CASE	CS WT LBS
621200	9" x 1/8" x 7/8"	6,500	20	80	51
621210	9" x 1/8" x 5/8"–11	6,500	10	20	24



FEATURES

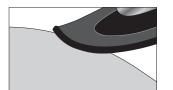
- Silicon Carbide grain for grinding masonry products
- Internally reinforced with high tensile strength fiberglass
- Available in 1/8" thickness when you need to cut and grind

BENEFITS

- Continuous sharp, aggressive grinding wheel edge
- · High stock removal and blending

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TYPE 27 AND TYPE 28 DEPRESSED CENTER GRINDING WHEELS



T27 FLEXIBLE DEPRESSED CENTER GRINDING WHEELS

All ferrous metals, Short metal fabrication, Welds, Stock removal, Blending, Polishing





•	PART #	Dia. x Width x Arbor	GRIT	MAX RPM	/PACK	EELS /CASE	CS WT LBS
	626010	4" x 1/8" x 5/8"	AC36R	13,500	20	200	52
	626011	4" x 1/8" x 5/8"	AC46R	13,500	20	200	52
	626012	4" x 1/8" x 5/8"	AC60R	13,500	20	200	52
	626013	4" x 1/8" x 5/8"	AC80R	13,500	20	200	52
	626020	4-1/2" x 1/8" x 7/8"	AC36R	13,300	25	200	37
	626021	4-1/2" x 1/8" x 7/8"	AC46R	13,300	25	200	37
	626022	4-1/2" x 1/8" x 7/8"	AC60R	13,300	25	200	37
	626023	4-1/2" x 1/8" x 7/8"	AC80R	13,300	25	200	37
	626030	4-1/2" x 1/8" x 5/8"-11	AC36R	13,300	20	40	16
	626031	4-1/2" x 1/8" x 5/8"-11	AC46R	13,300	20	40	16
	626032	4-1/2" x 1/8" x 5/8"-11	AC60R	13,300	20	40	16
	626033	4-1/2" x 1/8" x 5/8"-11	AC80R	13,300	20	40	16
	626040	7" x 1/8" x 7/8"	AC36R	8,500	10	100	47
	626041	7" x 1/8" x 7/8"	AC46R	8,500	10	100	47
	626042	7" x 1/8" x 7/8"	AC60R	8,500	10	100	47
	626043	7" x 1/8" x 7/8"	AC80R	8,500	10	100	47
	626050	7" x 1/8" x 5/8"–11	AC36R	8,500	10	20	16
	626051	7" x 1/8" x 5/8"–11	AC46R	8,500	10	20	16
	626052	7" x 1/8" x 5/8"–11	AC60R	8,500	10	20	16
	626053	7" x 1/8" x 5/8"–11	AC80R	8,500	10	20	16

^{*} One plastic backing furnished with each box of unflanged wheels

See page 23 for Semi-Flexible Discs

FEATURES

- Combination Aluminum Oxide and Silicon Carbide grains
- Textured surface keeps wheel cool and extends life
- · Available in four different grits

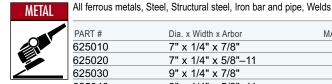
BENEFITS

- · Flexes to accommodate contoured
- Sits lightly on surfaces and absorbs friction and vibrations
- Grind and blend welds in one step



A24S

T28 CONTOURED DEPRESSED CENTER GRINDING WHEELS -SINGLE GRIT



			-			
•	PART #	Dia. x Width x Arbor	MAX RPM	WHE /PACK	ELS /CASE	CS WT LBS
	625010	7" x 1/4" x 7/8"	8,500	20	80	64
	625020	7" x 1/4" x 5/8"–11	8,500	10	20	24
.	625030	9" x 1/4" x 7/8"	6,500	15	60	78
_	625040	9" x 1/4" x 5/8"–11	6,500	10	20	32

FEATURES

- Aluminum Oxide grain for grinding ferrous metals
- Silicon Carbide grain for grinding masonry products
- Internally reinforced with high tensile strength fiberglass

BENEFITS

- Dish shape allows greater surface contact and visibility for operator
- Shape and reinforcement ensures safety in high lateral pressure applications



	DITICK, DIUCK, INC	ooi tile, Concrete, Reimorcea concrete, Stone,	Artificial Storie			
•	PART #	Dia. x Width x Arbor	MAX RPM	WHEI /PACK	ELS /CASE	CS WT LBS
	628010	7" x 1/4" x 7/8"	8,500	20	80	60
	628020	7" x 1/4" x 5/8"–11	8,500	10	20	22
	628030	9" x 1/4" x 7/8"	6,500	15	60	71
_	620040	0" v 1/4" v E/0" 11	6 500	10	20	20



GRINDING&FINISHINGGRINDING&FINISHING

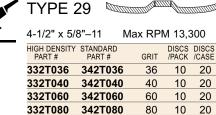
TRIMMABLE TYPE 29 AND TYPE 27 ZIRCONIA FLAP DISCS —HIGH DENSITY AND STANDARD













TYPE 27

332T120 342T120

4-1/2" x 5/8"-11	Max RPM 13,300		
HIGH DENSITY PART #	GRIT	DISCS /PACK	
262T036	36	10	20
262T040	40	10	20
262T060	60	10	20
262T080	80	10	20
262T120	120	10	20



Prevents stainless steel from rusting

120

10 20

FEATURES

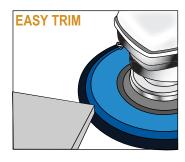
- Trimmable back
- Built in 5/8" -11 plastic hub
- · Highest quality Zirconia grains
- · Easy spin on and off

BENEFITS

- Does the job of a grinding wheel and a resin fibre disc
- Trimmable backing extends the life of the disc
- Lightweight plastic threaded hub reduces operator fatique
- · Prevents stainless steel from rusting

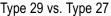
APPLICATIONS

- All ferrous and non-ferrous metals
- Grinding, blending, and finishing
- Deburring
- Deflashing
- Edge chamfering
- Stock removal



Disc backing designed to trim down to expose zirconia flaps for extended working life, allowing for fewer disc changes and longer production times.









Type 29
Conical shaped flaps are angled at 10°, which is ideal for contour and edge work. Angled flaps provide greater surface contact for a more aggressive cut. Most efficient when used between 15° to 25° angle.

Type 27
Flat shaped for working on flat grinding surfaces. Most efficient when used between 0° to 15° angle.
Best choice for smooth finishing.

GRINDING&FINISHINGGRINDING&FINISHINGGRINDING&FINISHING

TYPE 29 ZIRCONIA FLAP DISCS —HIGH DENSITY AND STANDARD







4" x 5/8"		Max RP	M 15,3	300
HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	DISCS /CASE
337036	347036	36	10	20
337040	347040	40	10	20
337060	347060	60	10	20
337080	347080	80	10	20
337120	347120	120	10	20

4-1/2" x 7/8"		Max RPI	M 13,3	300
HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	
332024	342024	24	10	20
332036	342036	36	10	20
332040	342040	40	10	20
332060	342060	60	10	20
332080	342080	80	10	20
332120	342120	120	10	20

4-1/2" x 5/8"–11	Max RPM 13,300

HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	
332H024	342H024	24	10	20
332H036	342H036	36	10	20
332H040	342H040	40	10	20
332H060	342H060	60	10	20
332H080	342H080	80	10	20
332H120	342H120	120	10	20

5" x 7/8"		Max RPM 12,200		
HIGH DENSITY STANDARD PART # PART #		GRIT	DISCS /PACK	

PART #	PART #	GRIT	/PACK	/CASE
336036	346036	36	10	20
336040	346040	40	10	20
336060	346060	60	10	20
336080	346080	80	10	20
336120	346120	120	10	20

5" x 5/8"-1	1 M	lax RPI	VI 12,2	200
HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	
336H036	346H036	36	10	20
336H040	346H040	40	10	20
336H060	346H060	60	10	20
336H080	346H080	80	10	20
336H120	346H120	120	10	20

7" x 7/8"		Max RPM 8,600		
HIGH DENSITY PART #	STANDARD PART #	GRIT		DISCS /CASE
333036	343036	36	10	20
333040	343040	40	10	20
333060	343060	60	10	20
333080	343080	80	10	20
333120	343120	120	10	20

7" x 5/8"–11	Max RPM 8,600	
HIGH DENSITY STANDARD	ARD DISCS DISCS	

PART #	PART #	GRIT	/PACK	
333H036	343H036	36	10	20
333H040	343H040	40	10	20
333H060	343H060	60	10	20
333H080	343H080	80	10	20
333H120	343H120	120	10	20

CONTAMINANT Prevents stainless steel from rusting

FEATURES

- Highest quality Zirconia grains
- T29 shape ideal for contour and edge work
- Available in High Density and Standard Density

BENEFITS

- Does the job of a grinding wheel and a resin fibre disc
- Best used at a 15-25° angle
- · Stainless steel won't rust

APPLICATIONS

- All ferrous and non-ferrous metals
- Grinding, blending, and finishing
- Deburring
- Deflashing
- Edge chamfering
- Stock removal

High Density vs. Standard

High Density

40% more cloth than our standard discs. Provide longer life and a softer grind. Thicker design conforms better to irregular shapes.

Standard

General purpose discs intended for applications that do not require extensive material removal.

GRINDING&FINISHINGGRINDING&FINISHINGGRINDING&FINISHING

TYPE 27 ZIRCONIA FLAP DISCS —HIGH DENSITY AND STANDARD



FEATURES

- Highest quality Zirconia grains
- Strong fiberglass and X-weight cloth backing
- T27 shape good for working on flat grinding surfaces
- Available in High Density and Standard Density

BENEFITS

- Does the job of a grinding wheel and a resin fibre disc
- Best used at a 0-15° angle
- T27 shape best choice for smooth finishing
- Stainless steel won't rust

APPLICATIONS

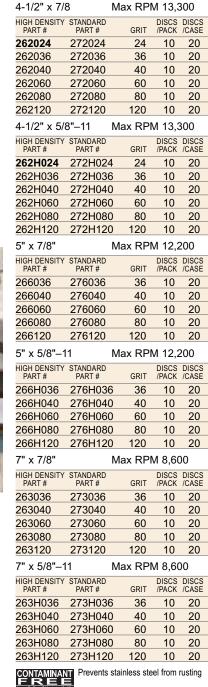
- All ferrous and non-ferrous metals
- Grinding, blending, finishing
- Deburring
- Deflashing
- Edge chamfering
- Stock removal



High Density vs. Standard

High Density 40% more cloth than our standard discs. Provide longer life and a softer grind. Thicker design conforms better to irregular shapes.

Standard General purpose discs intended for applications that do not require extensive stock removal.



TYPE 27

HIGH DENSITY STANDARD

PART#

287036

287040

287060

287080

287120

Max RPM 15,300

GRIT

36

40

60

80

120

DISCS DISCS /PACK /CASE

10 20

10 20

10 20

10 20

10 20

4" x 5/8"

PART #

267036

267040

267060

267080

267120

TYPE 29 AND TYPE 27 ALUMINUM OXIDE FLAP DISCS —HIGH DENSITY AND STANDARD





4-1/2" X //	Max RP	WI 13,3	300	
HIGH DENSITY PART #	STANDARD PART #	GRIT		DISCS /CASE
330036	340036	36	10	20
330040	340040	40	10	20
330060	340060	60	10	20
330080	340080	80	10	20
330120	340120	120	10	20

4-1/2" x 5/8	3"–11	Max RP	M 13,3	300
HIGH DENSITY PART #	STANDARD PART #	GRIT		DISCS /CASE
330H036	340H036	36	10	20
330H040	340H040	40	10	20
330H060	340H060	60	10	20
330H080	340H080	08 (10	20
330H120	340H120	120	10	20



4-1/2" X 7/8"			Max RPI	VI 13,	300
	HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	
	260036	270036	36	10	20
	260040	270040	40	10	20
	260060	270060	60	10	20
	260080	270080	80	10	20
	260120	270120	120	10	20

4-1/2" x 5/8	3"–11 N	∕lax RPI	И 13,3	300
HIGH DENSITY PART #	STANDARD PART #	GRIT	DISCS /PACK	
260H036	270H036	36	10	20
260H040	270H040	40	10	20
260H060	270H060	60	10	20
260H080	270H080	80	10	20
260H120	270H120	120	10	20

FEATURES

- High quality Aluminum Oxide grains
- Strong fiberglass and X-weight cloth backing
- T29 shape ideal for contour and edge work
- T27 shape good for working on flat grinding surfaces
- · Available in High Density and Standard Density

BENEFITS

- Does the job of a grinding wheel and a resin fibre disc
- Rapid stock removal and long life
- Economical choice for smaller jobs

- APPLICATIONS
 All ferrous and non-ferrous metals
- · All purpose sanding and grinding
- Rust removal
- · Light deburring





Type 29 Conical shaped flaps are angled at 10°, which is ideal for contour and edge work. Angled flaps provide greater surface contact for a more aggressive cut. Most efficient when used between 15° to 25° angle.

Type 27 Flat shaped for working on flat grinding surfaces. Most efficient when used between 0° to 15° angle. Best choice for smooth finishing.

FIBRE DISCS



FEATURES

- Heat-treated Aluminum Oxide or Zirconia grain
- Vulcanized fibre backing
- Resin on resin bond

BENEFITS

- Strong, long life
- High stock removal
- Cool cutting; resistant to heat and moisture





BACKING PADS FOR FIBRE DISCS

PART #		QTY	QTY
TURBO	SIZE	/PACK	/CASE
326438	4" x 3/8"-24	1	10
326004	4" x M10 x 1.25	1	10
326045	4-1/2" x 5/8"-11	1	10
326005	5" x 5/8"-11	1	10
326007	7" x 5/8"-11	1	10
326009	9" x 5/8"-11	1	10
	326438 326004 326005 326005 326007	TURBO SIZE 326438 4" x 3/8"-24 326004 4" x M10 x 1.25 326045 4-1/2" x 5/8"-11 326005 5" x 5/8"-11 326007 7" x 5/8"-11	TURBO SIZE /PACK 326438 4" x 3/8"-24 1 326004 4" x M10 x 1.25 1 326045 4-1/2" x 5/8"-11 1 326005 5" x 5/8"-11 1 326007 7" x 5/8"-11 1

RESIN FIBRE DISCS -ALUMINUM OXIDE

Stripping paint on metal, wood, and fiberglass, Deburring, Polishing, Grinding



4" x 5/8" HOLE	Max	RPM	15,300
PART #	GRIT	DISCS /PACK	DISCS /CASE
300016	16	25	100
300024	24	25	100
300036	36	25	100
300050	50	25	100
300060	60	25	100
300080	80	25	100
300100	100	25	100
300120	120	25	100

4-1/2" x 7/8" HOLE Max RPM 13,300

PART #	GRIT	DISCS /PACK	DISCS /CASE
301016	16	25	100
301024	24	25	100
301036	36	25	100
301050	50	25	100
301060	60	25	100
301080	80	25	100
301100	100	25	100
301120	120	25	100

5" x 7/8" HOLE	Max RPM	12 200
J X 1/O HOLL	IVIAN I VI	12,200

			,
PART #	GRIT	DISCS /PACK	DISCS /CASE
302016	16	25	100
302024	24	25	100
302036	36	25	100
302050	50	25	100
302060	60	25	100
302080	80	25	100
302100	100	25	100
302120	120	25	100

6" x 7/8" HOLE	Max	RPM	10,000
PART #	GRIT	DISCS /PACK	DISCS /CASE
303016	16	25	100
303024	24	25	100
303036	36	25	100
303050	50	25	100
303060	60	25	100
303080	80	25	100
303100	100	25	100

			,
PART #	GRIT	DISCS /PACK	DISCS /CASE
304016	16	25	100
304024	24	25	100
304036	36	25	100
304050	50	25	100
304060	60	25	100
304080	80	25	100
304100	100	25	100
304120	120	25	100

Max RPM 8,600

7" x 7/8" HOLE

9-1/8" x 7/8" HOLE Max RPM 6,600

PART #	GRIT	DISCS /PACK	DISCS /CASE
305016	16	25	100
305024	24	25	100
305036	36	25	100
305050	50	25	100
305060	60	25	100
305080	80	25	100
305100	100	25	100
305120	120	25	100

RESIN FIBRE DISCS -ZIRCONIA

Grinding, Deburring, Polishing, Stripping of metal and stainless steel



Max RPM 12,200 DISCS /PACK

5" x 7/8" HOLE

			-
4" x 5/8" HOLE	Max	RPM	15,300
PART # NEW =	GRIT	DISCS /PACK	DISCS /CASE
306024	24	25	100
306036	36	25	100
306050	50	25	100
306060	60	25	100
306080	80	25	100

4-1/2" x 7/8" HOLE Max RPM 13,300

PART #	GRIT	DISCS /PACK	DISCS /CASE
307024	24	25	100
307036	36	25	100
307050	50	25	100
307060	60	25	100
307080	80	25	100

36 36 25 100 50 50 25 100 60 60 25 100				
50 50 25 100 60 60 25 100	308024	24	25	100
60 60 25 100	308036	36	25	100
00 20 .00	308050	50	25	100
80 80 25 100	308060	60	25	100
	308080	80	25	100
	300000	- 00	20	100

GRIT

7" x 7/8" HOLE	Max	RPM	8,600
PART #	GRIT	DISCS /PACK	DISCS /CASE
309024	24	25	100
309036	36	25	100
309050	50	25	100
309060	60	25	100
309080	80	25	100

Prevents stainless steel from rusting

		DISCS	DISCS
PART #	GRIT	/PACK	/CASE
310024	24	25	100
310036	36	25	100
310050	50	25	100
310060	60	25	100
310080	80	25	100

9-1/8" x 7/8" HOLE Max RPM 6,600

Note: These discs must be used with a backing pad

GRINDING & FINISHING GRINDING & FINISHING GRINDING & FINISHING

TYPE 29 SEMI-FLEXIBLE DISCS

SEMI-FLEXIBLE DISCS -ALUMINUM OXIDE

Cold rolled steel, Bronze, Iron, Stainless steel, Aluminum



4-1/2" x //8" HOL	E N	/lax RPM	13,300
PART #	GRIT	DISCS /PACK	DISCS /CASE
311016	16	25	50
311024	24	25	50
311036	36	25	50

/" X //8" HOLE	IVIax	RPM	8,600
PART #	GRIT	DISCS /PACK	DISCS /CASE
312016	16	10	40
312024	24	10	40
312036	36	10	40





- Aluminum Oxide or Silicon Carbide grain
- The spiral design permits the disc to run cooler
- Light weight

BENEFITS

- Prevents loading
- Increases production
- · Aggressive grinding on variety of surfaces



Non-ferrous metals, Marble, Concrete, Fiberglass, Enamels, Porcelain, Removal of epoxy, glue or any coating

4-1/2" x 7/8" HOLE	E M	ax RPM	13,300
PART #	GRIT	DISCS /PACK	DISCS /CASE
313016	16	25	50
313024	24	25	50
313036	36	25	50
313060	60	25	50
313080	80	25	50
313120	120	25	50

7" x 7/8" HOLE	Max	RPM 8	,600
PART #	GRIT	DISCS /PACK	DISCS /CASE
314016	16	10	40
314024	24	10	40
314036	36	10	40
314060	60	10	40
314080	80	10	40
314120	120	10	40

Note: These discs can be used with or without a backing pad



BACKING PADS FOR SEMI-FLEXIBLE DISCS

Medium rubber grinding pad with nut

PART #	SIZE	QTY /PACK	QTY /CASE
324045	4-1/2" x 5/8"-11	1	10
324007	7" x 5/8"-11	1	10



GRINDING&FINISHINGGRIND

FLAP WHEELS



FLAP WHEELS -MOUNTED F



Contoured and flat surfaces, Finishing, Grinding, Cleaning, Polishing, and Sanding on metal, wood, and rubber

1" x 1" x 1/4"	Max	RPM 3	0,000	2" x 1" x 1/4"	Max	RPM 2	5,000
PART #	GRIT	QTY /PACK	QTY /CASE	PART #	GRIT	QTY /PACK	QT /CA
360060	60	20	100	363060	60	10	10
360080	80	20	100	363080	80	10	10
360120	120	20	100	363120	120	10	10
360180	180	20	100	363180	180	10	10
360240	240	20	100	363240	240	10	10
PART #	GRIT	/PACK	/CASE	PART #	GRIT	/PACK	/CA
		QTY	QTY			QTY	QT
361060	60	20	100	364060	60	10	10
361080	80	20	100	364080	80	10	10
361120	120	20	100	364120	120	10	10
361180	180	20	100	364180	180	10	10
361240	240	20	100	364240	240	10	10
1-1/2" x 1" x 1/4"	Max	RPM 3		3" x 1" x 1/4"	Max	RPM 2	·
PART #	GRIT	QTY /PACK	QTY /CASE	PART#	GRIT	QTY /PACK	QT /CA
362060	60	20	100	365060	60	10	10
362080	80	20	100	365080	80	10	10
362120	120	20	100	365120	120		

100

100

20

20

FEATURES

- Aluminum Oxide grain
- Resin on resin bond
- Heavy X-weight cloth backing

- BENEFITS

 Aggressive cut
- Long life
- Heat and moisture resistant
- Mounted style ideal for working in small, difficult to reach places



FLAP WHEELS -CENTER HOLE

GRIT 60

180

240

362180

362240

4" x 1" x 5/8"

PART #

367060



365180

365240

Cleaning, Blending, Deburring, Finishing of metal, wood, and rubber Max RPM 8,600

QTY /PACK

QTY /CASE

10

367080	80	1	10
367120	120	1	10
6" x 1" x 1"	Max	RPM 6	,000
PART #	GRIT	QTY /PACK	QTY /CASE
368060	60	1	10
368080	80	1	10
368100	100	1	10
368120	120	1	10

6" x 1-1/2" x 1"	Max RPM 6,000			
PART #	GRIT	QTY /PACK	QTY /CASE	
369060	60	1	10	
369080	80	1	10	
369100	100	1	10	
369120	120	1	10	

180

240

10

10

100

100

6" x 2" x 1"	Max RPM 6,000			
PART #	GRIT	QTY /PACK	QTY /CASE	
370060	60	1	10	
370080	80	1	10	
370100	100	1	10	
370120	120	1	10	

GRINDING&FINISHINGGRINDING&FINISHINGGRINDING&FINISHING

NON-WOVEN WHEELS AND HAND PADS



Grey (GRY) Silicon Carbide/Ultra fine Primarily used for polishing metals and



Maroon (MRN)

marble.

Aluminum Oxide/Fine Primarily used to clean and polish metals.



Black (BLK)

Silicon Carbide/X-Coarse Used for heavy-duty stripping of rust, scale, and paint.





SURFACE PREPARATION WHEELS

Clean steel, Aluminum, Stainless and non-ferrous metals, Strip rust and paint, Eliminate discoloration caused by welding or cutting

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PART #	SIZE	COLOR/GRADE	MAX RPM	/PACK	
395GRY	4" x 5/8"	Grey/Ultra Fine	13,500	10	40
395MRN	4" x 5/8"	Maroon/Fine	13,500	10	40
396GRY	4-1/2" x 7/8"	Grey/Ultra Fine	10,000	10	40
396MRN	4-1/2" x 7/8"	Maroon/Fine	10,000	10	40
396BLK	4-1/2" x 7/8"	Black/X-Coarse	10,000	10	40
396HGRY	4-1/2" x 5/8"–11	Grey/Ultra Fine	10,000	10	40
396HMRN	4-1/2" x 5/8"-11	Maroon/Fine	10,000	10	40
396HBLK	4-1/2" x 5/8"-11	Black/X-Coarse	10,000	10	40
397GRY	7" x 7/8"	Grey/Ultra Fine	8,500	10	40
397MRN	7" x 7/8"	Maroon/Fine	8,500	10	40
397HGRY	7" x 5/8"–11	Grey/Ultra Fine	8,500	10	40
397HMRN	7" x 5/8"–11	Maroon/Fine	8,500	10	40



FEATURES

- Type 27 shape
- Available with 5/8"-11 threaded hub
- Non-woven synthetic fiber impregnated with abrasive grain
- · Three different grades

BENEFITS

- · Improved fiber backing for strength
- Can use 100% of wheel
- Non-woven material holds up well to moisture and heat

FEATURES

- Wide range of grades
- Non-woven synthetic fiber impregnated with abrasive grain

BENEFITS

- Use with water or solvents
- · Consistent finish
- Non-clogging

6" X 9" NON-WOVEN INDUSTRIAL-STRENGTH HAND PADS

Cleaning, Scuffing, Deburring, Fine Finish, Automotive

PART #	COLOR	PADS /PACK	BOXES I	
285WHT	White	20	1	3
285GRY	Grey	20	1	3
285MRN	Maroon	20	1	3
285GRN	Green	20	1	3_
285BLK	Black	20	1	3
285TAN	Tan	10	1	4

White (WHT): Non-abrasive pad for polishing and light cleaning.

Grey (GRY): Ultrafine Silicon Carbide abrasive pad for cleaning and finishing.
May be used with mild detergents.

Maroon (MRN): Very-fine Aluminum Oxide abrasive pad for basic cleaning and finishing. May be used with most solvents.

Green (GRN): Industrial-fine Aluminum Oxide abrasive pad for removing buildup of rust or corrosion. May be used with most solvents.

Black (BLK): Medium Aluminum Oxide abrasive pad for heavy-duty cleaning or fast action finishing. May be used with most solvents.

Tan (TAN): Coarse Aluminum Oxide abrasive pad for stainless steel, aluminum, and for stripping.

GRINDING&FINISHINGGRINDING&FINISHING

QUICK CHANGE DISCS

QUICK CHANGE DISCS –ZIRCONIA

Flat or contoured surfaces, Stainless steel and all Non-ferrous metals, Alloys





3" Type R	Max	Max RPM 20,000		
PART #	GRIT	QTY /PACK	QTY /CASE	
3933024	24	25	300	
3933036	36	25	300	
3933050	50	25	300	
3933060	60	25	300	
3933080	80	25	300	
3933120	120	25	300	

FEATURES

- Zirconia or Aluminum Oxide grain
- 2-ply cloth construction
- · Threaded male hub

BENEFITS

- Zirconia grain for faster, contaminant free cutting on hard to grind materials
- Durable
- Reduces loading
- Mounts easily to Mercer backing pads



QUICK CHANGE DISCS -ALUMINUM OXIDE

Flat or contoured surfaces, Ferrous metals, Alloys



2" Type R	Max	RPM	25,000
PART #	GRIT	QTY /PACK	QTY /CASE
3902024	24	50	300
3902036	36	50	300
3902050	50	50	300
3902060	60	50	300
3902080	80	50	300
3902100	100	50	300
3902120	120	50	300
3902180 NEW	180	50	300
3902240 NEW	240	50	300
3902320 NEW	320	50	300

BACKING PADS FOR TYPE R QUICK CHANGE DISCS

PART #	SIZE	QTY /PACK	QTY /CASE
392002	2"	1	10
392003	3"	1	10





3" Type R	Max	RPM	20,000
PART #	GRIT	QTY /PACK	QTY /CASE
3903024	24	25	300
3903036	36	25	300
3903050	50	25	300
3903060	60	25	300
3903080	80	25	300
3903100	100	25	300
3903120	120	25	300
3903180 NEW	180	25	300
3903240 NEW	240	25	300
3903320 NEW	320	25	300

Note: These discs must be used with a backing pad

GRINDING & FINISHING GRINDING & FINISHING GRINDING & FINISHING

NON-WOVEN DISCS —QUICK CHANGE AND HOOK AND LOOP

QUICK CHANGE SURFACE CONDITIONING

Flat or contoured surfaces, Ferrous and non-ferrous metals, Alloys, Heat-sensitive metals

2" Type R	Max RPM 25,000	ī	
PART #	COLOR/GRADE	DISCS /PACK	DISCS /CASE
3912BLUEF	Blue-Fine	50	300
3912MARNM	Maroon-Medium	50	300
3912BRWNC	Brown-Coarse	50	300
3" Type R	Max RPM 25,000		
PART #	COLOR/GRADE	DISCS /PACK	DISCS /CASE
3913BLUEF	Blue-Fine	25	150
3913MARNM	Maroon-Medium	25	150



FEATURES

- Aluminum Oxide grain
- 2-ply cloth construction
- Threaded male hub

BENEFITS

- Aggressive
- Durable
- Reduces loading



PART #	COLOR/GRADE	DISCS /PACK	DISCS /CASE
3945BLUEF	Blue-Fine	40	80
3945MARNM	Maroon-Medium	40	80
3945BRWNC	Brown-Coarse	40	80

7" HOOK and LOOP Max RPM 6,000

		DISCS	DISCS
PART #	COLOR/GRADE	/PACK	/CASE
3947BLUEF	Blue-Fine	25	50
3947MARNM	Maroon-Medium	25	50
3947BRWNC	Brown-Coarse	25	50



COATING REMOVAL DISCS 💆



Heavy coating and rust removal from wood, metal, or concrete $\ensuremath{\mathsf{HOOK}}$ and $\ensuremath{\mathsf{LOOP}}$

PART #	SIZE/COLOR/GRADE	MAX RPM	DISCS /PACK	DISCS /CASE
39805BLK	5"/Black/X-Course	10,000	10	20
39807BLK	7"/Black/X-Course	6,000	10	20



FEATURES

- Extra Course Silicon Carbide
- Non-woven
- Replaces wire brushes and scrapers

BENEFITS

- Light pressure, significant results
- Resists loading
- Quick change hook and loop
- Removes a variety of coatings

Note: These discs must be used with a backing pad

BACKING PADS FOR NON-WOVEN and COATING REMOVAL HOOK and LOOP DISCS

Firm, molded urethane for medium to heavy stock removal

PART#	SIZE	QTY /PACK	QTY /CASE
329005	5" x 5/8"-11	1	10
329005A	5" x M8 x 1.25	1	10
329007	7" x 5/8"–11	1	10



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PSA DISCS



PREMIUM GOLD STEARATED NON-LOADING DISCS -PSA





DISC ROLLS

Automotive, Wood, Lacquers, Paint, Fillers, Primer, Metal

5" x NO DUST HOLES For Porter-Cable #332, 7334, 7335; DeWalt #420 and all 5" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
545060	60C	100	1,000
545080	80C	100	1,000
545100	100C	100	1,000
545120	120C	100	1,000
545150	150C	100	1,000
545180	180C	100	1,000
545220	220C	100	1,000
545320	320C	100	1,000
545400	400C	100	1,000
545600	600C	100	1,000
545800	800C	100	1,000

6" x NO DUST HOLES For Porter-Cable #7336 and all 6" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
546060	60C	100	1,000
546080	80C	100	1,000
546100	100C	100	1,000
546120	120C	100	1,000
546150	150C	100	1,000
546180	180C	100	1,000
546220	220C	100	1,000
546320	320C	100	1,000
546400	400C	100	1,000
546600	600C	100	1,000
546800	800C	100	1,000

SINGLE DISCS WITH TABS

Automotive, Wood, Lacquers, Paint, Fillers, Primer, Metal

5" x NO DUST HOLES For Porter-Cable #332, 7334, 7335; DeWalt #420 and all 5" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
550040	40C	100	1,000
550060	60C	100	1,000
550080	80C	100	1,000
550100	100C	100	1,000
550120	120C	100	1,000
550150	150C	100	1,000
550180	180C	100	1,000
550220	220C	100	1,000
550320	320C	100	1,000
550400	400C	100	1,000

6" x NO DUST HOLES For Porter-Cable #7336 and all 6" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
551040	40C	100	1,000
551060	60C	100	1,000
551080	80C	100	1,000
551100	100C	100	1,000
551120	120C	100	1,000
551150	150C	100	1,000
551180	180C	100	1,000
551220	220C	100	1,000
551320	320C	100	1,000
551400	400C	100	1,000

Note: These discs must be used with a backing pad.

FEATURES

- Durable Aluminum Oxide grain
- Gold stearate
- Heavy C-weight paper
- Resin on resin bond

BENEFITS

- · Excellent finish
- Fast cut
- Quick change
- Long life
- Resistant to heat and moisture with great grain adhesion

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PSA DISCS



PLATINUM STEARATED NON-LOADING DISCS -PSA



DISC ROLLS

Automotive, Wood and wood products, Fiberglass, Paint, Plastic, Stone, Glass

5" x NO DUST HOLES For Porter-Cable #332, 7334, 7335; DeWalt #420 and all 5" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
530060	60C	100	1,000
530080	80C	100	1,000
530100	100C	100	1,000
530120	120C	100	1,000
530150	150C	100	1,000
530180	180C	100	1,000
530220	220C	100	1,000
530320	320C	100	1,000
530400	400C	100	1,000

6" x NO DUST HOLES For Porter-Cable #7336 and all 6" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
531060	60C	100	1,000
531080	80C	100	1,000
531100	100C	100	1,000
531120	120C	100	1,000
531150	150C	100	1,000
531180	180C	100	1,000
531220	220C	100	1,000
531320	320C	100	1,000
531400	400C	100	1,000

Note: These discs must be used with a backing pad.

- Silicon Carbide grain
- Platinum stearate

FEATURES

- Heavy C-weight paper
- Resin on resin bond

BENEFITS

- Prevents loading
- Heat resistant
- Excellent finish
- Quick change
- Strong adhesion

TAXABLE PARTIES AND THE PARTIE

BACKING PADS FOR PSA DISCS

Medium-edge pad for flat and curved surfaces

PART #	SIZE	QTY /PACK	QTY /CASE
327005	5" x 5/16"-24 No Holes	1	10
327006	6" x 5/16"-24 No Holes	1	10

SINGLE DISCS WITH TABS

Automotive, Wood and wood products, Fiberglass, Paint, Plastic, Stone, Glass

5" x NO DUST HOLES For Porter-Cable #332, 7334, 7335; DeWalt #420 and all 5" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE	
535040	40C	100	1,000	
535060	60C	100	1,000	
535080	80C	100	1,000	
535100	100C	100	1,000	
535120	120C	100	1,000	
535150	150C	100	1,000	
535180	180C	100	1,000	
535220	220C	100	1,000	
535320	320C	100	1,000	
535400	400C	100	1,000	

5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
534060	60C	100	1,000
534080	80C	100	1,000
534100	100C	100	1,000
534120	120C	100	1,000
534150	150C	100	1,000
534180	180C	100	1,000
534220	220C	100	1,000
534320	320C	100	1,000

6" x NO DUST HOLES For Porter-Cable #7336 and all 6" Air D-A Machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
536040	40C	100	1,000
536060	60C	100	1,000
536080	80C	100	1,000
536100	100C	100	1,000
536120	120C	100	1,000
536150	150C	100	1,000
536180	180C	100	1,000
536220	220C	100	1,000
536320	320C	100	1,000
536400	400C	100	1,000

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HOOK AND LOOP DISCS

PLATINUM STEARATED NON-LOADING DISCS -HOOK AND LOOP

Automotive, Wood and wood products, Fiberglass, Paint, Glass, Stone

5" x NO DUST HOLES For all 5" Random Orbit Sander Models

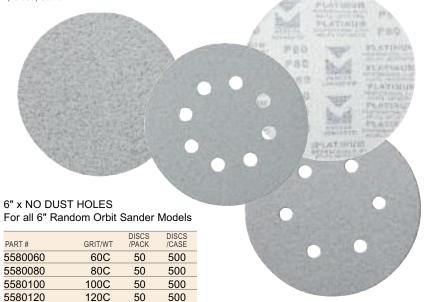
PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5560060	60C	50	500
5560080	80C	50	500
5560100	100C	50	500
5560120	120C	50	500
5560150	150C	50	500
5560180	180C	50	500
5560220	220C	50	500
5560320	320C	50	500

5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5565060	60C	50	500
5565080	80C	50	500
5565100	100C	50	500
5565120	120C	50	500
5565150	150C	50	500
5565180	180C	50	500
5565220	220C	50	500
5565320	320C	50	500

5" x 8 DUST HOLES For Ryobi #RS115, RS112; DeWalt #421; Makita #BO5001; Bosch #3283

GRIT/WT	DISCS /PACK	DISCS /CASE
60C	50	500
80C	50	500
100C	50	500
120C	50	500
150C	50	500
180C	50	500
220C	50	500
320C	50	500
	60C 80C 100C 120C 150C 180C 220C	GRIT/WT /PACK 60C 50 80C 50 100C 50 120C 50 150C 50 180C 50 220C 50



6" x 6 DUST HOLES For DeWalt #443; Bosch #1370 DVS

150C

180C

220C

320C

50

50

50

50

500

500

500

500

5580150

5580180

5580220

5580320

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5586060	60C	50	500
5586080	80C	50	500
5586100	100C	50	500
5586120	120C	50	500
5586150	150C	50	500
5586180	180C	50	500
5586220	220C	50	500
5586320	320C	50	500

FEATURES

- Silicon Carbide grain
- Platinum stearate
- · Heavy C-weight backing
- Resin on resin bond

BENEFITS

- Prevents clogging
- Excellent finish
- Quick change
 Change all a sin
- Strong adhesion
- Heat resistant

BACKING PADS FOR HOOK AND LOOP DISCS

Medium-edge pad for flat and curved surfaces

	<u> </u>		
PART #	SIZE	QTY /PACK	QTY /CASE
328005	5" x 5/16"-24 No Holes	1	10
328055	5" x 5/16"-24 5 Holes	1	10
328058	5" x 5/16"-24 8 Holes	1	10
328006	6" x 5/16"-24 No Holes	1	10
328066	6" x 5/16"-24 6 Holes	1	10



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HOOK AND LOOP DISCS



FEATURES

- Aluminum Oxide grain
- Gold stearate
- Heavy C-weight backing
- Resin on resin bond

BENEFITS

- Excellent finish
- Fast cutting
- Prevents loading • Quick change
- Long life
- Resistant to heat and great grain adhesion





DIECE DIECE

5" x NO DUST HOLES For all 5" Random Orbit Sander Models

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5530060	60C	50	500
5530080	80C	50	500
5530100	100C	50	500
5530120	120C	50	500
5530150	150C	50	500
5530180	180C	50	500
5530220	220C	50	500
5530320	320C	50	500



6" x NO DUST HOLES For all 6" Random Orbit Sander Models



	PART #	GRIT/WT	/PACK	/CASE
	5520060	60C	50	500
	5520080	80C	50	500
١	5520100	100C	50	500
7	5520120	120C	50	500
/	5520150	150C	50	500
	5520180	180C	50	500
	5520220	220C	50	500
	5520320	320C	50	500

5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335



PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5535040	40C	50	500
5535060	60C	50	500
5535080	80C	50	500
5535100	100C	50	500
5535120	120C	50	500
5535150	150C	50	500
5535180	180C	50	500
5535220	220C	50	500
5535320	320C	50	500

6" x 6 DUST HOLES For DeWalt #443; Bosch #1370 DVS



PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5526040	40C	50	500
5526060	60C	50	500
5526080	80C	50	500
5526100	100C	50	500
5526120	120C	50	500
5526150	150C	50	500
5526180	180C	50	500
5526220	220C	50	500
5526320	320C	50	500

5" x 8 DUST HOLES For Ryobi #RS115, RS112; DeWalt #421; Makita #B05001; Bosch #3283



PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5538040	40C	50	500
5538060	60C	50	500
5538080	80C	50	500
5538100	100C	50	500
5538120	120C	50	500
5538150	150C	50	500
5538180	180C	50	500
5538220	220C	50	500
5538320	320C	50	500

6" x 8 DUST HOLES For Bosch #3270 DVS



	PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
	5528060	60C	50	500
ĺ	5528080	80C	50	500
١	5528100	100C	50	500
	5528120	120C	50	500
	5528150	150C	50	500
	5528180	180C	50	500
	5528220	220C	50	500
	5528320	320C	50	500

ALUMINUM OXIDE DISCS



RED HEAVY-WEIGHT DISCS -ALUMINUM OXIDE



Wood/hardwood, Metal, Primer, Paint

PSA WITH TABS

5" x NO DUST HOLES For Porter-Cable #332, 7334, 7335; DeWalt #420; and all 5" Air D-A machines

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5790040	40E	100	1,000
5790060	60E	100	1,000
5790080	80E	100	1,000
5790100	100E	100	1,000
5790120	120E	100	1,000
5790150	150E	100	1,000
5790180	180E	100	1,000
5790220	220E	100	1,000
5790320	320E	100	1,000



5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE	
5795040		100		_
5795040	40E	100	1,000	
5795060	60E	100	1,000	
5795080	80E	100	1,000	
5795100	100E	100	1,000	
5795120	120E	100	1,000	1
5795150	150E	100	1,000	
5795180	180E	100	1,000	
5795220	220E	100	1,000	
5795320	320E	100	1,000	



Note: These discs must be used with a backing pad.

HOOK AND LOOP

5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5785040	40F	50	500
5785060	60F	50	500
5785080	80F	50	500
5785100	100E	50	500
5785120	120E	50	500
5785150	150E	50	500
5785180	180E	50	500
5785220	220E	50	500
5785320	320E	50	500



PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5788040	40F	50	500
5788060	60F	50	500
5788080	80F	50	500
5788100	100E	50	500
5788120	120E	50	500
5788150	150E	50	500
5788180	180E	50	500
5788220	220E	50	500
5788320	320E	50	500



6" x 6 DUST HOLES For DeWalt #443; Bosch #1370 DVS

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5806040	40F	50	500
5806060	60F	50	500
5806080	80F	50	500
5806100	100E	50	500
5806120	120E	50	500
5806150	150E	50	500
5806180	180E	50	500
5806220	220E	50	500



FEATURES

- Aluminum Oxide grain
- Heavy E and F-weight paper
- Resin on resin bond

BENEFITS

- High stock removal
- Uniform surface finish
- Extra long life
- Quick change

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ALUMINUM OXIDE DISCS



MICRON FINISHING DISCS -ALUMINUM OXIDE



Wood, Marble, Finish sanding, Solid surfaces

PSA

5" x NO DUST HOLES

PART #	GRADE	DISCS /PACK	DISCS /CASE
5265009	9u	50	250
5265015	15u	50	250
5265030	30u	50	250
5265040	40u	50	250
5265060	60u	50	250
5265080	80u	50	250
5265100	100u	50	250

6" x NO DUST HOLES

PART #	GRADE	DISCS /PACK	DISCS /CASE
5266009	9u	50	250
5266015	15u	50	250
5266030	30u	50	250
5266040	40u	50	250
5266060	60u	50	250
5266080	80u	50	250
5266100	100u	50	250

HOOK AND LOOP

5" x NO DUST HOLES

PART #	GRADE	DISCS /PACK	DISCS /CASE
5275009	9u	50	250
5275015	15u	50	250
5275030	30u	50	250
5275040	40u	50	250
5275060	60u	50	250
5275080	80u	50	250
5275100	100u	50	250

6" x NO DUST HOLES

PART #	GRADE	DISCS /PACK	DISCS /CASE
5276009	9u	50	250
5276015	15u	50	250
5276030	30u	50	250
5276040	40u	50	250
5276060	60u	50	250
5276080	80u	50	250
5276100	100u	50	250

FEATURES

• Aluminum Oxide grain

CONVERSION CHART MICRON GRADE GRIT 9u1200 15u 600 30u 400

- 3-mil polyester tear-resistant film backing
- Resin on resin bond

BENEFITS

- Very durable, intensive strength
- Highly flexible
- Resists cracking or peeling
- Wet or dry application

CLOTH DISCS -ALUMINUM OXIDE T Metal, Wood, Plastic, Fiberglass



PSA

5" x NO DUST HOLES

PART #	GRIT	DISCS /PACK	DISCS /CASE
350036	36	50	500
350040	40	50	500
350050	50	50	500
350060	60	50	500
350080	80	50	500
350100	100	50	500
350120	120	50	500
350180	180	50	500
350220	220	50	500

6" x NO DUST HOLES

PART #	GRIT	DISCS /PACK	DISCS /CASE
351036	36	50	500
351040	40	50	500
351050	50	50	500
351060	60	50	500
351080	80	50	500
351100	100	50	500
351120	120	50	500
351180	180	50	500
351220 NEW	220	50	500
351320	320	50	500

8" x NO DUST HOLES

PART #	GRIT	/PACK	/CASE
353040	40	25	250
353050	50	25	250
353060	60	25	250
353080	80	25	250
353100	100	25	250
353120	120	25	250
353180	180	25	250

9" x NO DUST HOLES

PART #	GRIT	DISCS /PACK	DISCS /CASE
354040	40	25	250
354050	50	25	250
354060	60	25	250
354080	80	25	250
354100	100	25	250
354120	120	25	250
354180	180	25	250

12" x NO DUST HOLES

PART #	GRIT	DISCS /PACK	DISCS /CASE
356036	36	25	250
356040	40	25	250
356050	50	25	250
356060	60	25	250
356080	80	25	250
356100	100	25	250
356120	120	25	250
356180	180	25	250



FEATURES

- Aluminum Oxide grain
- Heavy weight cloth
- PSA backing
- Resin on resin bond

BENEFITS

- Resistant to heat and moisture
- Consistent cut
- All purpose
- Quick change
- Heavy duty
- Long life

SILICON CARBIDE DISCS

WATERPROOF DISCS —SILICON CARBIDE All stone: Marble, Granite, Glass, Solid surfaces



PSA WITH TABS

5" x NO DUST HOLES

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
522M036 NEW	36E	50	500
522M040	40E	50	500
522M060	60E	50	500
522M080	80E	100	500
522M100	100E	100	500
522M120	120E	100	500
522M180	180E	100	500
522M220	220E	100	500
522M320	320E	100	500
522M400	400E	100	500
522M500 NEW	500C	100	500
522M600	600C	100	500
522M800	800C	100	500
522M1000	1000C	100	500
522M1200	1200C	100	500
522M1500	1500C	100	500

HOOK AND LOOP 5" x NO DUST HOLES

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE	
521040	40E	50	500	
521060	60E	50	500	
521080	80E	50	500	
521100	100E	50	500	
521120	120E	50	500	
521220	220E	50	500	
521320	320E	50	500	
521400	400E	50	500	
521600	600C	50	500	
521800	800C	50	500	



FEATURES

- Silicon Carbide grain
- · Resin on resin bond

BENEFITS

- Durable
- Flexible
- For clean cutting and polishing
- Wet or dry application

WATERPROOF DISCS - NON-ADHESIVE -SILICON CARBIDE All stone: Marble Grapite Gloss Salid straff.

All stone: Marble, Granite, Glass, Solid surfaces

5" x 1/4" -SLITTED HOLE

GRIT/WT	DISCS /PACK	DISCS /CASE
12X	50	200
16X	50	200
20X	50	200
30F	50	200
36F	50	200
40F	50	200
50F	50	200
60F	50	200
80F	50	200
100F	50	200
120F	50	200
180F	50	200
220F	50	200
400F	50	200
600F	50	200
	12X 16X 20X 30F 36F 40F 50F 60F 80F 100F 120F 180F 220F 400F	12X 50 16X 50 20X 50 30F 50 36F 50 40F 50 50F 50 60F 50 80F 50 100F 50 120F 50 180F 50 220F 50 40F 50

7" x 7/8" -SMOOTH HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
408M040	40E	50	200
408M060	60E	50	200
408M080	80E	50	200
408M120	120E	50	200
408M220	220E	50	200
408M320	320E	50	200
408M400	400E	50	200
408M600	600E	50	200



GRINDING&FINISHINGGRINDING&FINISHING

BACKING PADS















FOR FIBRE DISCS -STANDARD

PART #	SIZE	QTY /PACK	QTY /CASE
325438	4" x 3/8"-24	1	10
325004	4" x M10 x 1.25	1	10
325045	4-1/2" x 5/8"-11	1	10
325005	5" x 5/8"-11	1	10
325007	7" x 5/8"-11	1	10

FOR FIBRE DISCS -TURBO

Raised ribs allow cool air flow between backing plate and disc to extend disc life

PART #	SIZE	QTY /PACK	QTY /CASE
326438	4" x 3/8"-24	1	10
326004	4" x M10 x 1.25	1	10
326045	4-1/2" x 5/8"-11	1	10
326005	5" x 5/8"-11	1	10
326007	7" x 5/8"-11	1	10
326009	9" x 5/8"-11	1	10

FOR SEMI-FLEXIBLE DISCS

Medium rubber grinding pad with nut

PART #	SIZE	QTY /PACK	QTY /CASE
324045	4-1/2" x 5/8"-11	1	10
324007	7" x 5/8"–11	1	10

FOR PSA DISCS

Medium-edge pad for flat and curved surfaces -No Holes

PART #	SIZE	QTY /PACK	QTY /CASE
327005	5" x 5/16"-24 No Holes	1	10
327006	6" x 5/16"-24 No Holes	1	10

FOR HOOK AND LOOP DISCS

Medium-edge pad for flat and curved surfaces

PART#	SIZE		QTY /PACK	QTY /CASE
328005	5" x 5/16"-24	No Holes	1	10
328055	5" x 5/16"-24	5 Holes	1	10
328058	5" x 5/16"-24	8 Holes	1	10
328006	6" x 5/16"-24	No Holes	1	10
328066	6" x 5/16"-24	6 Holes	1	10

FOR NON-WOVEN AND COATING REMOVAL HOOK AND LOOP DISCS

Firm, molded urethane for medium to heavy stock removal

PART #	SIZE	QTY /PACK	QTY /CASE
329005	5" x 5/8"-11	1	10
329005A	5" x M8 x 1.25	1	10
329007	7" x 5/8"–11	1	10

BACKING PADS FOR TYPE R QUICK CHANGE DISCS

PART#	GRIT	QTY /PACK	QTY /CASE
392002	2"	1	10
392003	3"	1	10

PSA ROLLS

PLATINUM STEARATED NON-LOADING ROLLS -PSA

Wood, Lacquers and paint, Plastic, Fillers, Glass, and Stone

4-1/2" x 10 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
557080	80C	1	10
557100	100C	1	10
557120	120C	1	10
557150	150C	1	10
557180	180C	1	10
557220	220C	1	10
557320	320C	1	10



PREMIUM GOLD STEARATED NON-LOADING ROLLS -PSA

Wood, Automotive, Lacquers and paint, Fillers, Plastic, Glass, and Stone

2-3/4" x 25 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
563060 NEW	60C	1	10
563080	80C	1	10
563100	100C	1	10
563120	120C	1	10
563150	150C	1	10
563180	180C	1	10
563220	220C	1	10
563320	320C	1	10

2-1/2" x 10 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
565080	80C	1	10
565100	100C	1	10
565180	180C	1	10
565220	220C	1	10
565320	320C	1	10

FEATURES

- Platinum stearated rolls made of quality Silicon Carbide grains
 Gold stearated rolls
- made of high quality
 Aluminum Oxide grains
- Heavy C-weight backing
- Resin on resin bond

BENEFITS

- · Quick change; cut as you need
- · Resists heat and moisture with great adhesion
- Prevents loading



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FEATURES

- Aluminum Oxide grain
- Resin on resin bond
- Butt-tape joint for bi-directional sanding
- X-weight cloth backing
- Unique open/closed coat design

BENEFITS

- Resists heat and moisture
- Uniform finish
- Mylar splice for reversible action
- Fast cutting action of a closed coat with reduced loading of an open coat



PREMIUM SANDING BELTS



Wood, Metal, Glass, Plastic, Stone

1" x 30"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
100050	50X	10	100
100060	60X	10	100
100080	80X	10	100
100100	100X	10	100
100120	120X	10	100
100150	150X	10	100
100180	180X	10	100

1" x 42"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
101036	36X	10	100
101040	40X	10	100
101050	50X	10	100
101060	60X	10	100
101080	80X	10	100
101100	100X	10	100
101120	120X	10	100
101150	150X	10	100
101180	180X	10	100
101240	240X	10	100
101320	320X	10	100

1-1/2" x 24"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
102050	50X	10	100
102080	80X	10	100
102100	100X	10	100
102120	120X	10	100

2-1/2" x 14"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
115040	40X	10	100
115050	50X	10	100
115060	60X	10	100
115080	80X	10	100
115100	100X	10	100
115120	120X	10	100
115150	150X	10	100
115180	180X	10	100

2-1/2" x 16"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
103036	36X	10	100
103040	40X	10	100
103050	50X	10	100
103060	60X	10	100
103080	80X	10	100
103100	100X	10	100
103120	120X	10	100
103150	150X	10	100
103180	180X	10	100
103240	240X	10	100

2" x 48"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
104036	36X	10	100
104040	40X	10	100
104050	50X	10	100
104060	60X	10	100
104080	80X	10	100
104100	100X	10	100
104120	120X	10	100
104150	150X	10	100
104180	180X	10	100
104240	240X	10	100

PORTABLE SANDING BELTS

Wood, Metal, Glass, Plastic, Stone

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3"	Y	1	אי

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
105036	36X	10	100
105040	40X	10	100
105050	50X	10	100
105060	60X	10	100
105080	80X	10	100
105100	100X	10	100
105120	120X	10	100
105150	150X	10	100
105180	180X	10	100
105220	220X	10	100
105240	240X	10	100

3" x 21"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
106024	24X	10	100
106036	36X	10	100
106040	40X	10	100
106050	50X	10	100
106060	60X	10	100
106080	80X	10	100
106100	100X	10	100
106120	120X	10	100
106150	150X	10	100
106180	180X	10	100
106220	220X	10	100
106240	240X	10	100

3" x 24"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
107024	24X	10	100
107036	36X	10	100
107040	40X	10	100
107050	50X	10	100
107060	60X	10	100
107080	80X	10	100
107100	100X	10	100
107120	120X	10	100
107150	150X	10	100
107180	180X	10	100
107220	220X	10	100
107240	240X	10	100

4" x 21"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
108036	36X	10	100
108040	40X	10	100
108050	50X	10	100
108060	60X	10	100
108080	80X	10	100
108100	100X	10	100
108120	120X	10	100
108150	150X	10	100
108180	180X	10	100
108220	220X	10	100
108240	240X	10	100

4" x 21-3/4"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
109036	36X	10	100
109040	40X	10	100
109050	50X	10	100
109060	60X	10	100
109080	80X	10	100
109100	100X	10	100
109120	120X	10	100
109150	150X	10	100
109180	180X	10	100
109220	220X	10	100
109240	240X	10	100

4" x 24"

– .			
PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
110024	24X	10	100
110036	36X	10	100
110040	40X	10	100
110050	50X	10	100
110060	60X	10	100
110080	80X	10	100
110100	100X	10	100
110120	120X	10	100
110150	150X	10	100
110180	180X	10	100
110220	220X	10	100
110240	240X	10	100

4" x 36"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
111040	40X	5	50
111050	50X	5	50
111060	60X	5	50
111080	80X	5	50
111100	100X	5	50
111120	120X	5	50
111150	150X	5	50
111180	180X	5	50
111240	240X	5	50

6" x 48"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
112036	36X	5	50
112040	40X	5	50
112050	50X	5	50
112060	60X	5	50
112080	80X	5	50
112100	100X	5	50
112120	120X	5	50
112150	150X	5	50
112180	180X	5	50
112220	220X	5	50
112240	240X	5	50
112320	320X	5	50

6" x 89"

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
121689040	40X	10	20
121689050	50X	10	20
121689060	60X	10	20
121689080	80X	10	20
121689100	100X	10	20
121689120	120X	10	20
121689150	150X	10	20
121689180	180X	10	20
121689220	220X	10	20
121689180	180X	10	20

SANDING BELT CLEANING STICKS

Removes loaded material from sanding belts

PART#	SIZE	STIC /PACK	CKS /CASE
371151	1-1/2" x 1-1/2" x 8"	1	48



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SANDING BELTS



FEATURES

- Aluminum Oxide grain
- Poly-cotton X-weight cloth backing
- Resin on resin bond
- Butt-tape joint for bi-directional sanding

BENEFITS

- Very durable, intensive strength; long lifeHighly flexible
- Aggressive, consistent cut



POPULAR WIDE SANDING BELTS -ALUMINUM OXIDE

Wood, Metal, Glass, Plastic, Stone

GRIT/WT	25" x 60"	36" x 75"	37" x 60"	37" x 75"	BELTS /CASE
60X	124256060	124367060	124376060	124377060	3
80X	124256080	124367080	124376080	124377080	3
100X	124256100	124367100	124376100	124377100	3
120X	124256120	124367120	124376120	124377120	3
150X	124256150	124367150	124376150	124377150	3
180X	124256180		124376180	124377180	3
220X			124376220		3

CUSTOM-MADE BELTS Please specify the material, size, and grit when ordering



FEATURES

- Highest quality, resin-bonded abrasive belts
- · Cloth backed for enhanced flexibility
- · Grits available for heavy stock removal through fine finishing
- Custom made to your exact width and length specifications

MATERIALS

- PREMIUM ALUMINUM OXIDE Poly-Cotton X-wt. Cloth
- PREMIUM ZIRCONIA Polyester X-wt. Cloth
- PREMIUM SILICON CARBIDE Polyester X-wt. Cloth
- PREMIUM CERAMIC Polyester Y-wt. Cloth

SHOP ROLLS AND PLUMBERS' ROLLS

SHOP ROLLS -ALUMINUM OXIDE

Hand or machine sanding of metal, wood, and fiberglass. Ideal for cleaning and deburring

GRIT	ROLLS /PACK	ROLLS /CASE
60	1	10
80	1	10
100	1	10
120	1	10
150	1	10
180	1	10
220	1	10
240	1	10
320	1	10
400	1	10
	60 80 100 120 150 180 220 240 320	GRIT //PACK 60 1 80 1 100 1 120 1 150 1 180 1 220 1 240 1 320 1



000100	100
380180	180
380220	220
380240	240
380320	320
380400	400
1-1/2" x 50 YD	

PART #	GRIT	ROLLS /PACK	ROLLS /CASE
381060	60	1	10
381080	80	1	10
381100	100	1	10
381120	120	1	10
381150	150	1	10
381180	180	1	10
381220	220	1	10
381240	240	1	10
381320	320	1	10
381400	400	1	10

		ROLLS	ROLLS
PART #	GRIT	/PACK	/CASE
382040	40	1	10
382050	50	1	10
382060	60	1	10
382080	80	1	10
382100	100	1	10
382120	120	1	10
382150	150	1	10
382180	180	1	10
382220	220	1	10
382240	240	1	10
382320	320	1	10
382400	400	1	10

FEATURES

- Aluminum Oxide grain
- Resin on resin bond
- · Heavy-duty cloth backing

- BENEFITS
 Strong and long lasting
- Prevents loading
- Heat and moisture resistant
- Convenient dispenser box

PLUMBERS' ROLLS -WATERPROOF CLOTH -ALUMINUM OXIDE

Ferrous and non-ferrous metals

1-1/2" x 10 YD

PART #	GRIT	ROLLS /PACK	ROLLS /CASE
383110120	120	1	10

1-1/2" x 25 YD

PART #	GRIT	ROLLS /PACK	ROLLS /CASE
383125120	120	1	10



SHOPROLL WARES ZINCH



PLUMBERS' ROLLS -WATERPROOF SANDSCREEN MESH CLOTH -SILICON CARBIDE

Ferrous and non-ferrous metals, Ceramic

1-1/2" x 10 YD

386110120	120	1	10
PART #	GRIT	ROLLS /PACK	ROLLS /CASE

1-1/2" x 25 YD

PART #	GRIT	ROLLS /PACK	ROLLS /CASE
386125120	120	1	10



FEATURES

- Silicon Carbide grain
- Double-sided screen
- Waterproof

BENEFITS

- Fast cutting
- Prevents loading
- · Long life; wash and reuse

FINISHINGFINISHINGFINISH

9 x 11 SHEETS



9 x 11 PAPER SHEETS -ALUMINUM OXIDE

Wood, Metal, Paint, Plastic, Fiberglass

A-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
200080A	80A	50	500
200100A	100A	100	1,000
200120A	120A	100	1,000
200150A	150A	100	1,000
200180A	180A	100	1,000
200220A	220A	100	1,000
200240A	240A	100	1,000
200280A	280A	100	1,000
200320A	320A	100	1,000

C-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE	
200100C	100C	100	1,000	
200120C	120C	100	1,000	
200150C	150C	100	1,000	

D-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
201036D	36D	50	500
201040D	40D	50	500
201050D	50D	50	500
201060D	60D	50	500
201080D	80D	50	500

9 x 11 CONTRACTOR PACKS -ALUMINUM OXIDE **FEATURES**



- · Resin on resin bond
- · High quality latex-backed paper
- Open coat
- · UPC codes printed on the back of each sheet sold in sleeves

BENEFITS

- Resists moisture and heat
- · Resists loading
- Sharp and durable

Wood, Metal, Paint, Plastic, Fiberglass

Convenient 25-sheet dispenser packs.

PART #	GRIT/WT	BOXES /PACK	BOXES /CASE
230036	36D	1	10
230050	50D	1	10
230080	80D	1	10
230100	100C	1	10
230120	120C	1	10
230150	150C	1	10
230180	180A	1	10
230220	220A	1	10

FEATURES

- Natural Garnet abrasives
- Resin on resin bond
- · High quality latex-backed paper
- Open coat
- UPC codes printed on the back of each sheet.

BENEFITS

- · Resists moisture and heat
- · Resists loading
- · Soft and sure cutting



9 x 11 PAPER SHEETS -GARNET

Wood

A-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
205080A	80A	50	500
205100A	100A	100	1,000
205120A	120A	100	1,000
205150A	150A	100	1,000
205180A	180A	100	1,000
205220A	220A	100	1,000
205240A	240A	100	1,000

C-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
205100C	100C	100	1,000
205120C	120C	100	1,000
205150C	150C	100	1,000

D-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
206036D	36D	50	500
206040D	40D	50	500
206050D	50D	50	500
206060D	60D	50	500
206080D	80D	50	500



9 x 11 SHEETS

9 x 11 WATERPROOF PAPER SHEETS -SILICON CARBIDE

Lacquers and paint, Body fillers, Glass, Metal and plastic, Stone and marble

A-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
220220A	220A	50	1,000
220240A	240A	50	1,000
220280A	280A	50	1,000
220320A	320A	50	1,000
220360A	360A	50	1,000
220400A	400A	50	1,000
220500A	500A	50	1,000
220600A	600A	50	1,000
220800A	800A	50	1,000
2201000A	1000A	50	1,000
2201200A	1200A	50	1,000
2201500A	1500A	50	1,000
2202000A	2000A	50	1,000

C-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
220060C	60C	50	500
220080C	80C	50	500
220100C	100C	50	1,000
220120C	120C	50	1,000
220150C	150C	50	1,000
220180C	180C	50	1,000
220220C	220C	50	1,000
220240C	240C	50	1,000
220280C NEW	280C	50	1,000
220320C	320C	50	1,000
220360C	360C	50	1,000
220400C	400C	50	1,000
220500C	500C	50	1,000
220600C	600C	50	1,000
220800C	800C	50	1,000
2201000C	1000C	50	1,000
2201200C	1200C	50	1,000
2201500C	1500C	50	1,000
2202000C	2000C	50	1,000



FEATURES

- Silicon Carbide grain
- Resin on resin bond
- High quality latex-backed paper
- UPC codes printed on the back of each sheet.

BENEFITS

- Sharp cut
- Very fine finish
- Resists heat with great grain adhesion
- Long life
- Resists all moisture
- · Best when used with lubricants



9 x 11 NO-LOAD FINISHING PAPER SHEETS -SILICON CARBIDE

A-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
240080A	80A	50	500
240100A	100A	100	1,000
240120A	120A	100	1,000
240150A	150A	100	1,000
240180A	180A	100	1,000
240220A	220A	100	1,000
240240A	240A	100	1,000
240280A	280A	100	1,000
240320A	320A	100	1,000
240400A	400A	100	1,000

C-WEIGHT

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
240080C	80C	50	500
240100C	100C	100	1,000
240120C	120C	100	1,000
240150C	150C	100	1,000
240220C	220C	100	1,000
240320C	320C	100	1.000

FEATURES

- Silicon Carbide grain
- Open-coat lubricated
- Resin on resin bond
- High quality latex-backed paper
- Grey stearated

BENEFITS

- Fast cuttingThe best for finishing
- · Resists heat with great grain adhesion
- · Prevents loading

9 x 11 SHEETS

FEATURES

- Aluminum Oxide grain
- Heavy-duty X-weight cloth backing

BENEFITS

- High performance
- Long life
- · Highly flexible



9 x 11 CLOTH SHEETS -ALUMINUM OXIDE

Metal, Wood, Polishing, Rust removal, Light finishing of metal

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
225036	36X	50	500
225040	40X	50	500
225050	50X	50	500
225060	60X	50	500
225080	80X	50	500
225100	100X	50	500
225120	120X	50	500
225150	150X	50	500
225180	180X	50	500
225220	220X	50	500
225240	240X	50	500
225280	280X	50	500
225320	320X	50	500
225400	400X	50	500



9 x 11 PREMIUM CLOTH SHEETS -EMERY

Sanding, Rust removal, General hand use on metal, Polishing

		SHEETS	SHEETS
PART #	GRADE	/PACK	/CASE
215001	Fine	50	500
215002	Medium	50	500
215003	Coarse	50	500
215004	X-Coarse	50	500

FEATURES

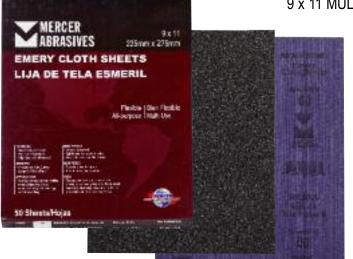
- Natural Emery grain
- Flexible cloth backing
- UPC codes printed on the back of each sheet

BENEFITS

- Easy tearing
- Long life
- Softer by nature

9 x 11 MULTI-PURPOSE CLOTH SHEETS -EMERY

Automotive, Woodworking, Plastic, Metal



		, alleged	OUEETO
PART #	GRIT	SHEETS /PACK	SHEETS /CASE
216036	36	50	500
216040	40	50	500
216050	50	50	500
216060	60	50	500
216080	80	50	500
216100	100	50	500
216120	120	50	500
216150	150	50	500
216180	180	50	500
216220	220	50	500
216240	240	50	500
216320	320	50	500

ASSORTED SIZE SHEETS

9 x 11 SANDSCREEN SHEETS -SILICON CARBIDE

Paint, Fiberglass, Fillers

· anti, · izorgiaos, · inoro			
PART #	GRIT	SHEETS /PACK	SHEETS /CASE
210080	80	25	250
210100	100	25	250
210120	120	25	250
210150	150	25	250
210180	180	25	250
210220	220	25	250
210320	320	25	250
210400	400	25	250
210600	600	25	250
210600	600	25	250



All 9 x 11 sheets on pages 42 and 43 are available in the following cut sizes:

TYPE	HALF 4-1/2" x 11"	QUARTER 4-1/2" x 5-1/2"	THIRD 3-2/3" x 9"
Aluminum Oxide Paper	200H•••	200Q•••	200T•••
	201H•••	201Q•••	201T•••
Garnet Paper	205H•••	205Q•••	205T•••
	206H•••	206Q•••	206T•••
Silicon Carbide Waterproof Paper	220H•••	220Q•••	220T•••
No-Load Finishing Paper	240H•••	240Q•••	240T•••

••• Add grit

Mercer Abrasives' products draw attention when they are displayed in this attractive and efficient Point of Purchase display.

Accommodates nine different Mercer 9 x 11 sheets.

Hanging hooks on the back for wall installation.

Excellent for the single sheet customer.

9 x 11 SHEET DISPLAY

PART #	SIZE
000DIS	12" x 11-1/2" x 29-1/2"



wash and reuse



FINISHINGFINISHINGFINISHING

DRYWALL PAPER AND SCREENS

PREMIUM GREEN DRYWALL PAPER ROLLS (3-5/16" x 50 YD)

Sanding drywall, plaster, and joints, All hand sanding applications



		ROLLS	ROLLS
PART #	GRIT/WT	/PACK	/CASE
243080	80E	1	5
243100	100E	1	5
243120	120E	1	5
243150	150E	1	5



FEATURES

- Green Aluminum Oxide treated for anti clogging
- Resin on resin bond

BENEFITS

- · Sharp, aggressive cut
- Non-loading

Black Drywall Paper Sheets Sanding drywall, plaster, and joints 120D 120D

BLACK DRYWALL PAPER SHEETS (4-3/16" x 11")

SHEETS /PACK SHEETS /CASE PART # GRIT/WT 245060 60D 100 1,000 245080 80D 100 1,000 245100 100D 100 1,000 120D 245120 100 1,000 245150 150D 100 1,000 245180 180D 100 1,000 245220 220D 100 1,000

FEATURES

- · Silicon Carbide grain in screen or paper backed
- Open coat

BENEFITS

- · Fast cutting action
- Non-loading
- Screens can be washed and reused



DRYWALL SANDSCREEN SHEETS (4-1/8" x 11")

Sanding drywall, plaster, and joints

SHEETS /PACK SHEETS /CASE PART # GRIT 250080 80 25 250 250100 25 100 250 250120 120 25 250 250150 150 25 250 250180 180 25 250 250220 220 25 250

FINISHINGFINISHINGFINISHING

DRYWALL PADS, DISCS, AND WHEELS

9" DRYWALL SANDING PADS



Sanding joint compound, Removing textures or wallpaper residue

PART#	GRIT	PADS /PACK	PADS /CASE
255080	80	5	25
255100	100	5	25
255120	120	5	25
255150	150	5	25
255180	180	5	25
255220	220	5	25



FEATURES

- Aluminum Oxide grain
- For use with Porter Cable 7800 and Radius 360° drywall sander
- Available with built in pad or with hook and look backing for a reuseable pad

BENEFITS

- Sands three times faster than by hand
- Eliminates swirl marks

9" DRYWALL DISCS -HOOK AND LOOP



PART#	GRIT	DISCS /PACK	DISCS /CASE
256080	80	25	100
256100	100	25	100
256120	120	25	100
256150	150	25	100



CUTTINGCUTTINGCUTTING

REDMAX™ STUD CUTTER WHEEL

Metal framing studs, Thin wall tube, Light-gauge metals



METAL



See page 8 for features and benefits, as well as other Chop Saw Blades

SANDING SPONGES





EXTRA-LARGE SANDING SPONGES (3-5/16" x 9" x 1")

Paint, Drywall, Wood, Plastic CARDED FOR RETAIL

PART #	GRADE (GRIT)	QTY /PACK	QTY /CASE
278LFI	Fine (220)	12	48
278LFM	Fine (220)/Medium (120)	12	48

FEATURES

- Aluminum Oxide resin bond
- Four sides of abrasives

BENEFITS

- Extra strength
- · Use wet or dry
- · Long lasting; wash, and reuse





FLEXIBLE SANDING SPONGES (3-3/4" x 2-5/8" x 1")

Drywall, Plaster, Joints and corners, Wood furniture, Metal furniture

CARDED FOR RETAIL

PART #	GRADE (GRIT)	QTY /PACK	QTY /CASE
280FFI	Fine (220)	24	144
280FFM	Fine (220)/Medium(120)	24	144
280FME	Medium (120)	24	144
280FMC	Medium (120)/Coarse (80)	24	144

BULK PACKED

PART #	GRADE (GRIT)	QTY /CASE
280FFIB	Fine (220)	144
280FFMB	Fine (220)/Medium (120)	144
280FMEB	Medium (120)	144
280FMCB	Medium (120)/Coarse (80)	144



DETAIL ANGLED SANDING SPONGES (4-7/8" x 2-7/8" x 1")

Paint, Drywall, Wood, Plastic, Hard-to-reach corners and crevices

CARDED FOR RETAIL

PART #	GRADE (GRIT)	QTY /PACK	QTY /CASE
282AFI	Fine (220)	12	72
282AME	Medium (120)	12	72

BULK PACKED

PART #	GRADE/GRIT	QTY /CASE
282AFIB	Fine (220)	72
282AMER	Medium (120)	72

SANDING SPONGES

DUAL ANGLED SANDING SPONGES (4-7/8" x 2-7/8" x 1")

Drywall plaster and joints, Hard-to-reach corners and crevices

CARDED FOR RETAIL

PART #	GRADE (GRIT)	QTY /PACK	QTY /CASE
277DFM	Fine (220)/Medium (120)	12	72

BULK PACKED

PART #	GRADE (GRIT)	QTY /CASE
277DFMB	Fine (220)/Medium (120)	72



BENEFITS

- Extra strength
- Use wet or dry
- · Long lasting; wash, and reuse

CONTOUR SANDING SPONGES (4-1/2" x 5-1/2" x 3/16")

Paint, Wood, Plastic, Drywall, Automotive

CARDED FOR RETAIL

PART #	GRADE (GRIT)	QTY /PACK	QTY /CASE
279TFI	Fine (220)	24	144
279TME	Medium (120)	24	144

BULK PACKED

PART #	GRADE (GRIT)	/CASE
279TFIB NEW	Fine (220)	144

FLEXIBLE SANDING SPONGES (3" x 4" x 1/2")

Furniture, Cabinets, Spindles, Drywall, Plaster, Joints

BULK PACKED

PART #	GRADE/GRIT/COLOR	QTY /CASE
281XFB	X-Fine/150/Tan	120
281FIB	Fine/100/Brown	120
281MEB	Medium/80/Maroon	120
281COB	Coarse/60/Black	120



FEATURES

- Aluminum Oxide resin bond
- One side of abrasives
- Color coded for grit

- BENEFITS
 Extremely flexible
- Extra strength
- Use wet or dry
- · Long lasting; wash, and reuse



NON-WOVEN HAND PADS



NON-WOVEN INDUSTRIAL-STRENGTH HAND PADS

Cleaning, Scuffing, Deburring, Fine finishing, Automotive $6" \times 9"$

PART #	PAD COLOR	PADS /BOX		XES /CASE
FART#	COLOR	/DUX	/FACK	ICASE
285WHT	White	20	1	3
285GRY	Grey	20	1	3
285MRN	Maroon	20	1	3
285GRN	Green	20	1	3
285BLK	Black	20	1	3
285TAN	Tan	10	1	4

FEATURES

- · Wide range of grades
- Non-woven synthetic fiber impregnated with abrasive grain

BENEFITS

- · Use with water or solvents
- Consistent finish
- Non-clogging

White (WHT): Non-abrasive pad for polishing and light cleaning.

Grey (GRY): Ultrafine Silicon Carbide abrasive pad for cleaning and finishing. May be used with mild detergents.

Maroon (MRN): Very-fine Aluminum Oxide abrasive pad for basic cleaning and finishing. May be used with most solvents.

Green (GRN): Industrial-fine Aluminum Oxide abrasive pad for removing buildup of rust or corrosion. May be used with most solvents.

Black (BLK): Medium Aluminum Oxide abrasive pad for heavy-duty cleaning or fast action finishing. May be used with most solvents.

Tan (TAN): Coarse Aluminum Oxide abrasive pad for stainless steel, aluminum, and for stripping.

FEATURES

- Oversized
- Non-woven synthetic fiber impregnated with abrasive grain

BENEFITS

- Conforms to cracks and crevices
- Can be used wet or dry, will not rust, oxidize or cause metal contamination
- Resists snagging and tearing
- Wash and re-use
- · Long lasting





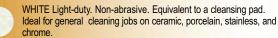
UTILITY PADS

Cleaning, Refinishing, Stripping, Polishing

4-1/2" x 9-1/2" x 1"

PART #	COLOR	PADS /PACK	PADS /CASE
284WHT	White	30	180
284BLU	Blue	30	180

Utility Pad Grades





BLUE Medium-Duty. Mildly abrasive. For use on scuffs and finishes requiring more than a light pad. Effective for scrubbing tile, cleaning boats and swimming pools, and removing marks from floors, stairs, and walls.

STEEL WOOL

STEEL WOOL HAND PADS

Cleaning, Buffing, Fine Finish, Polishing

PART #	GRADE	PADS /SLEEVE	SLEEVES /PACK	SLEEVES /CASE
283SUPFIN	0000-Super Fine	16	6	24
283EXTFIN	000-Extra Fine	16	6	24
283VRYFIN	00 Very Fine	16	6	24
28300FINE	0-Fine	16	6	24
283MEDIUM	1-Medium	16	6	24
283MEDCRS	2-Medium Coarse	16	6	24
283COARSE	3-Coarse	16	6	24
283EXTCRS	4-Extra Coarse	16	6	24



GRADE DESCRIPTION

- Super Fine: Buffs final finish on fine woodwork, shellac, lacquer, and varnish (use with wax or oil). Cleans delicate instruments, precision tools, and windows.
- **Extra Fine:** Buffs cabinet work, auto metal, new wax finish. Polishes aluminum, copper, brass, zinc, varnish, and lacquer between coats. Removes minor burns from wood and leather. Removes paint drips and splatters.
- Very Fine: Buffs final finish on painted trim. Cleans golf clubs, screens, and frames. Cuts gloss finish to semi-gloss finish. Removes old finishes from antiques (use with finish remover).
- Fine: Cleans barbecue grills, aluminum, copper, brass, zinc, and other metals. Removes rust from metal tools (use with light oil).
- Medium: Cleans linoleum, rubber floors, and tire whitewalls. Prepares wood for first coat of paint and smooths raised grain.
- Medium Coarse: Cleans glass, brick, rough metal, or stone surfaces. Removes rust from garden tools and machinery. Removes scuff marks and old wax from floors.
- 3 Coarse: Removes old paint and varnish, gouges and furrows in wood.
- Extra Course: Removes the toughest rust, dirt, old paint, and varnish. Not recommended for high gloss surfaces or delicate finishes.

FEATURES

- Wide range of grades
- Quality steel wool
- Smooth, soft, and consistent

BENEFITS

- Can cut to size, and as you need
- Consistent scratch pattern
- Excellent liquid retention
- Long life

STEEL WOOL REELS WEW

Cleaning, Buffing, Fine Finish, Polishing

PART #	GRADE	REELS /CASE
454SUPFIN	0000-Super Fine	6
454EXTFIN	000-Extra Fine	6
454VRYFIN	00 Very Fine	6
45400FINE	0-Fine	6
454MEDIUM	1-Medium	6
454MEDCRS	2-Medium Coarse	6
454COARSE	3-Coarse	6
454EXTCRS	4-Extra Coarse	6



FLOOR SANDING ROLLS —ZIRCONIA





FLOOR SANDING ROLLS -CLOTH

8" x 25 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
402024	24X	1	3
402036	36X	1	3
402040	40X	1	3
402050	50X	1	3
402060	60X	1	3
402080	80X	1	3
402100	100X	1	3
402120	120X	1	3

12" x 25 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
404024	24X	1	3
404036	36X	1	3
404040	40X	1	3
404050	50X	1	3
404060	60X	1	3
404080	80X	1	3
404100	100X	1	3
404120	120X	1	3

FEATURES

- Zirconia grain
- Resin on resin bond
- Extra heavy cloth or paper backing

BENEFITS

- · Highly durable, long lasting
- Extremely flexible
- Fast cutting
- High tear resistance

APPLICATIONS

 Stripping and refinishing wood floors **MERCER'S** industry leading ZIRCONIA cloth is now available in state of the art HEAVY-WEIGHT PAPER! Get the fast, cool, clean cut of our cloth in an economical F-weight paper. Also available in edger discs.





FLOOR SANDING ROLLS -PAPER

8" x 50 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
422024	24F	1	3
422036	36F	1	3
422040	40F	1	3
422050	50F	1	3
422060	60F	1	3
422080	80F	1	3
422100	100F	1	3
422120	120F	1	3



FLOOR SANDING ROLLS —SILICON CARBIDE

FLOOR SANDING ROLLS -PAPER

8" x 50 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
400024	24F	1	3
400030	30F	1	3
400036	36F	1	3
400040	40F	1	3
400050	50F	1	3
400060	60F	1	3
400080	80F	1	3
400100	100F	1	3
400120	120F	1	3

12" x 50 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
403024	24F	1	3
403030	30F	1	3
403036	36F	1	3
403040	40F	1	3
403050	50F	1	3
403060	60F	1	3
403080	80F	1	3
403100	100F	1	3
403120	120F	1	3

HEAVY-DUTY FLOOR SANDING ROLLS -CLOTH

8" x 50 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
400450012	12X	1	3
400450016	16X	1	3
400450020	20X	1	3

8" x 25 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
401450012	12X	1	3
401450016	16X	1	3
401450020	20X	1	3

12" x 25 YD

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
403452512	12X	1	3
403452516	16X	1	3
403452520	20X	1	3

FEATURES

- Silicon Carbide grain
- Resin on resin bond
- Extra heavy X-weight cloth backing

BENEFITS

- Highly aggressive
- Heat resistant
- Fast cutting
- Extremely flexible
- Long life
- High tear resistance

APPLICATIONS

- Stripping and refinishing wood floors
- Concrete preparation

FLOOR SANDING THRIFT ROLLS

Ideal for small weekend projects and "Do-It-Yourself" customers

8" x 21 FT

0 XZIFI			
PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
401012	12X	1	3
401016	16X	1	3
401020	20X	1	3
401024	24F	1	3
401030	30F	1	3
401036	36F	1	3
401040	40F	1	3
401050	50F	1	3
401060	60F	1	3
401080	80F	1	3
401100	100F	1	3
401120	120F	1	3

12" x 25 FT

PART #	GRIT/WT	ROLLS /PACK	ROLLS /CASE
411012	12X	1	3
411016	16X	1	3
411020	20X	1	3
411024	24F	1	3
411030	30F	1	3
411036	36F	1	3
411040	40F	1	3
411050	50F	1	3
411060	60F	1	3
411080	80F	1	3
411100	100F	1	3
411120	120F	1	3





FLOOR SANDING BELTS —ZIRCONIA



FEATURES

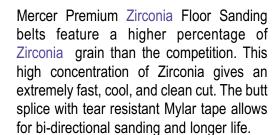
- Zirconia grain
- · Resin on resin bond
- Butt-tape joint for bi-directional sanding
- Extra heavy X-weight cloth backing

BENEFITS

- Highly durable
- Longest lasting and fastest cutting floor belt available
- Strong, solid backing
- Heat resistant

APPLICATIONS

 Refinishing and leveling wood floor surfaces





FLOOR SANDING BELTS

For Hummel, Prosand, Galaxy 2000 (7-7/8" x 29-1/2")

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
437024	24X	10	20
437036	36X	10	20
437040	40X	10	20
437050	50X	10	20
437060	60X	10	20
437080	80X	10	20
437100	100X	10	20
437120	120X	10	20

For Orebro (9-7/8" x 29-1/2")

		BELTS	BELTS
PART #	GRIT/WT	/PACK	/CASE
438929024	24X	10	20
438929036	36X	10	20
438929040	40X	10	20
438929050	50X	10	20
438929060	60X	10	20
438929080	80X	10	20
438929100	100X	10	20
438929120	120X	10	20

For Galaxy BD-12 (11-7/8" x 29-1/2")

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
438112024	24X	10	20
438112036	36X	10	20
438112040	40X	10	20
438112050	50X	10	20
438112060	60X	10	20
438112080	80X	10	20
438112100	100X	10	20

For Super Hummel (11-7/8" x 31-1/2")

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
438113024	24X	10	20
438113036	36X	10	20
438113040	40X	10	20
438113050	50X	10	20
438113060	60X	10	20
438113080	80X	10	20
438113100	100X	10	20

FLOOR SANDING BELTS —SILICON CARBIDE





FLOOR SANDING BELTS

For Hummel, Prosand, Galaxy 2000 (7-7/8" x 29-1/2")

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
435016	16X	10	20
435024	24X	10	20
435036	36X	10	20
435040	40X	10	20
435050	50X	10	20
435060	60X	10	20
435080	80X	10	20
435100	100X	10	20
435120	120X	10	20

For Clarke EZ-8 (8" x 19")

PART #	GRIT/WT	BELTS /PACK	BELTS /CASE
436819016	16X	10	20
436819024	24X	10	20
436819036	36X	10	20
436819040	40X	10	20
436819050	50X	10	20
436819060	60X	10	20
436819080	80X	10	20
436819100	100X	10	20

FEATURES

- Silicon Carbide grain
- Full resin bond
- Butt-tape joint for bi-directional sandingExtra heavy X-weight cloth backing

- BENEFITS
 Strong, solid backing
- Sharp and aggressive cutHigh tensile strength
- High stock removal

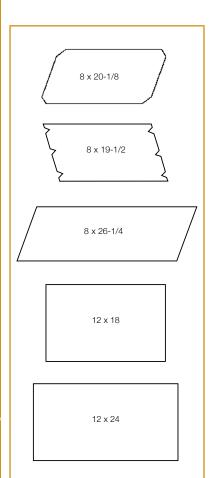
APPLICATIONS
• Refinishing and leveling wood floor surfaces

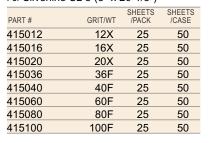
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FLOOR SANDING SHEETS —SILICON CARBIDE











For Clarke DU-8, DU-8R, D48R (8" x 19-1/2")

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
416012	12X	25	50
416016	16X	25	50
416020	20X	25	50
416036	36F	25	50
416040	40F	25	50
416060	60F	25	50
416080	80F	25	50
416100	100F	25	50



For American Standard (8" x 26-1/4")

			., . ,
PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
412826012	12X	25	50
412826016	16X	25	50
412826020	20X	25	50
412826036	36F	25	50
412826040	40F	25	50
412826050	50F	25	50
412826060	60F	25	50
412826080	80F	25	50
412826100	100F	25	50



FEATURES

- Silicon Carbide grain
- Resin on resin bond

BENEFITS

- Highly aggressive
- Heat resistant
- Fast cutting
- Long life
- High tear resistance
- Precut sheets for convenience

APPLICATIONS

- Wood floors
- · Coarse grits may be used on concrete

For Squar Buff, Clarke, Deva, Silverline (12" x 18")

		SHEETS	SHEETS
PART #	GRIT/WT	/PACK	/CASE
418020	20COMB	20	40
418036	36F	20	40
418060	60F	20	40
418080	80F	20	40
418100	100F	20	40

^{*} Abrasive-grain backed paper

For Squar Buff, Floorking M101-24 (12" x 24")

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
419020	20COMB	20	40
419036	36F	20	40
419060	60F	20	40
419080	80F	20	40
419100	100F	20	40

^{*} Abrasive-grain backed paper



FLOOR SANDING DISCS

CLOTH FLOOR SANDING DISCS -SILICON CARBIDE



All grits in heavy X-weight cloth

15" DIA. x 2" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
425012	12X	20	40
425016	16X	20	40
425020	20X	20	40
425036	36X	20	40
425060	60X	20	40
425080	80X	20	40
425100	100X	20	40

16" DIA. x 2" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
426012	12X	20	40
426016	16X	20	40
426020	20X	20	40
426036	36X	20	40
426050	50X	20	40
426060	60X	20	40
426080	80X	20	40
426100	100X	20	40

17" DIA. x 2" HOLE

PSA

PART #

463016

463020

463036

463050

463060

463080

463100

463120

16" DIA. x NO HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
427012	12X	20	40
427016	16X	20	40
427020	20X	20	40
427036	36X	20	40
427060	60X	20	40
427080	80X	20	40
427100	100X	20	40

GRIT/WT

16X

20X

36F

50F

60F

80F

100F

120F

FLOOR SANDING DISCS -SILICON CARBIDE

20

20

20

20

20

20

20

DISCS /CASE

40

40

40

40

40

40

40

40

18" DIA. x 2" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
428016	16X	20	40
428020	20X	20	40
428036	36X	20	40
428060	60X	20	40
428080	80X	20	40
428100	100X	20	40

19" DIA. x 2" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
429016	16X	20	40
429020	20X	20	40
429036	36X	20	40
429060	60X	20	40
429080	80X	20	40
429100	100X	20	40

20" DIA. x 2" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
430016	16X	20	40
430020	20X	20	40
430036	36X	20	40
430060	60X	20	40
430080	80X	20	40
430100	100X	20	40



NEW GRIT	OLD GRIT
12	4-1/2
16	4
20	3-1/2
24	3
30	2-1/2
36	2
40	1-1/2
50	1
60	1/2
80	0
100	2/0
120	3/0

FEATURES

- Silicon Carbide grain
- Resin on resin bond

BENEFITS

- Highly aggressiveFast cutting
- Long life

APPLICATIONS

- Wood floors
- Coarse grits may be used on concrete



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FLOOR SANDING DISCS



FEATURES

- Silicon Carbide grain
- Resin on resin bond
- · Abrasive-grain backed paper
- Combination paper/cloth backing on course grits

BENEFITS

- Highly aggressive
- Fast cutting
- Allows you to drop the machine and backing pad directly on the discs and begin sanding



FAST GRIP DOUBLE-SIDED FLOOR SANDING DISCS -SILICON CARBIDE

Wood floors

15" DIA. x NO HOLE

PART#	GRIT/WT	DISCS /PACK	DISCS /CASE
44815020	20COMB	20	40
44815036	36F	20	40
44815060	60F	20	40
44815080	80F	20	40
44815100	100F	20	40

18" DIA. x NO HOLE



16" DIA. x NO HOLE

PART#	GRIT/WT	DISCS /PACK	DISCS /CASE
44816020	20COMB	20	40
44816036	36F	20	40
44816060	60F	20	40
44816080	80F	20	40
44816100	100F	20	40

19" DIA. x NO HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
44819020	20COMB	20	40
44819036	36F	20	40
44819060	60F	20	40
44819080	80F	20	40
44819100	100F	20	40

17" DIA. x NO HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
44817020	20COMB	20	40
44817036	36F	20	40
44817060	60F	20	40
44817080	80F	20	40
44817100	100F	20	40

20" DIA. x NO HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
44820020	20COMB	20	40
44820036	36F	20	40
44820060	60F	20	40
44820080	80F	20	40
44820100	100F	20	40

FLOOR SANDING EDGER DISCS -ZIRCONIA





CLOTH -BOLT ON

7" DIA. x 5/16" HOLE For Prosand, Silverline, Red-Devil, American Spinner

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
409024	24X	25	100
409036	36X	25	100
409040	40X	25	100
409050	50X	25	100
409060	60X	25	100
409080	80X	25	100
409100	100X	25	100
409120	120X	25	100

7" DIA. x 7/8" HOLE

For Clarke, Hold, Porter Cable, Skil Tennant

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
410024	24X	25	100
410036	36X	25	100
410040	40X	25	100
410050	50X	25	100
410060	60X	25	100
410080	80X	25	100
410100	100X	25	100
410120	120X	25	100

FEATURES

- Zirconia grain
- Resin on resin bond
- · Now available in cloth and heavy-weight paper

BENEFITS

- · Highly aggressive
- Heat resistant
- · Reaches areas that belt cannot



PAPER -BOLT ON



7" DIA. x 5/16" HOLE For Prosand, Silverline, Red-Devil, American Spinner

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
423024	24F	50	200
423036	36F	50	200
423040	40F	50	200
423050	50F	50	200
423060	60F	50	200
423080	80F	50	200
423100	100F	50	200
423120	120F	50	200

7" DIA. x 7/8" HOLE

For Clarke, Hold, Porter Cable, Skil Tennant

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
424024	24F	50	200
424036	36F	50	200
424040	40F	50	200
424050	50F	50	200
424060	60F	50	200
424080	80F	50	200
424100	100F	50	200
424120	120F	50	200

FLOOR SANDING EDGER DISCS

FLOOR SANDING EDGER DISCS -SILICON CARBIDE



BOLT ON

5" DIA. x 1/4" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
405012	12X	50	200
405016	16X	50	200
405020	20X	50	200
405030	30F	50	200
405036	36F	50	200
405040	40F	50	200
405050	50F	50	200
405060	60F	50	200
405080	80F	50	200
405100	100F	50	200
405120	120F	50	200
405180	180F	50	200
405220	220F	50	200
405400	400F	50	200
405600	600F	50	200

6" DIA. x 7/8" HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
406020	20X	50	200
406036	36F	50	200
406060	60F	50	200
406080	80F	50	200
406100	100F	50	200
406120	120F	50	200
406180	180F	50	200

7" DIA. x 5/16" HOLE For Prosand, Silverline, Red-Devil, American Spinner

PART#	GRIT/WT	DISCS /PACK	DISCS /CASE
407012	12X	50	200
407016	16X	50	200
407020	20X	50	200
407024	24F	50	200
407030	30F	50	200
407036	36F	50	200
407040	40F	50	200
407050	50F	50	200
407060	60F	50	200
407080	80F	50	200
407100	100F	50	200
407120	120F	50	200
407180	180F	50	200

7" DIA. x 7/8" HOLE

For Clarke, Hold, Porter Cable, Skil, Tennant

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
408012	12X	50	200
408016	16X	50	200
408020	20X	50	200
408024	24F	50	200
408030	30F	50	200
408036	36F	50	200
408040	40F	50	200
408050	50F	50	200
408060	60F	50	200
408080	80F	50	200
408100	100F	50	200
408120	120F	50	200
408180	180F	50	200

FEATURES

- Silicon Carbide grain
- Resin on resin bond
- Cloth backing on coarse grits
- Available in bolt on and hook and loop

BENEFITS

- Highly aggressive
- Heat resistant
- Long life
- Fast cutting
- Reaches areas that belts cannot

- APPLICATIONS
 Wood floor stripping and refinishing
- Coarse grits may be used on concrete

HOOK AND LOOP

6" DIA. x NO HOLE For U-Sand

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
457036	36F	50	100
457040	40F	50	100
457060	60F	50	100
457080	80F	50	100
457100	100F	50	100

7" DIA. x NO HOLE

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
458016	16COMB	50	100
458024	24F	50	100
458036	36F	50	100
458040	40F	50	100
458050	50F	50	100
458060	60F	50	100
458080	80F	50	100
458100	100F	50	100

8" DIA. x NO HOLE For Lagler Trio

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
459036	36F	50	100
459050	50F	50	100
459060	60F	50	100
459080	80F	50	100
459100	100F	50	100

8" DIA. x 1/4" WHITE PAD For Lagler Trio

PART#	DISCS /PACK	DISCS /CASE
45008W	10	20



FLOOR SANDING



PREMIUM GOLD STEARATED NON-LOADING DISCS -HOOK AND LOOP

Final sanding of edges and stair treads

5" x 5 DUST HOLES For Porter-Cable #333, 334, 7334, 7335

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5535040	40C	50	500
5535060	60C	50	500
5535080	80C	50	500
5535100	100C	50	500
5535120	120C	50	500
5535150	150C	50	500
5535180	180C	50	500
5535220	220C	50	500
5535320	320C	50	500

6" x 8 DUST HOLES For Bosch #3270 DVS

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5528060	60C	50	500
5528080	80C	50	500
5528100	100C	50	500
5528120	120C	50	500
5528150	150C	50	500
5528180	180C	50	500
5528220	220C	50	500
5528320	320C	50	500

FEATURES

- Aluminum Oxide grain
- Resin on resin bond
- · Heavy C-weight backing

BENEFITS

- Excellent finish
- Long life
- Fast cutting
- Resistant to heat and great grain adhesion

5" x 8 DUST HOLES For Ryobi #RS115, RS112; DeWalt #421; Bosch #3283; Makita #B05001

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
5538040	40C	50	500
5538060	60C	50	500
5538080	80C	50	500
5538100	100C	50	500
5538120	120C	50	500
5538150	150C	50	500
5538180	180C	50	500
5538220	220C	50	500
5538320	320C	50	500

PREMIUM GOLD STEARATED NON-LOADING ROLLS -PSA

Cut strips and apply to maroon floor pads for use between coats of water or solvent-based finishes

2-1/2" x 10 YD

2-3/4" x 25 YD



PART#	GRIT/WT	DISCS /PACK	DISCS /CASE
565080	80C	1	10
565100	100C	1	10
565180	180C	1	10
565220	220C	1	10
565320	320C	1	10





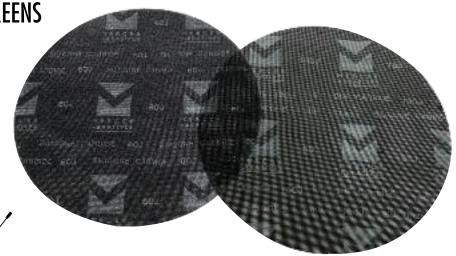


			BAGS
PART #	ITEM	/PACK	/CASE
495001	Sander Bag	1	10
495002	Edger Bag	1	10
495003* <i>NEW</i>	Premium Sander Bag	1	10
495004* NEW	Premium Edger Bag	1	10

*Elastic neck and zipper



FLOOR SANDING SCREENS



SANDSCREEN DISCS

GRIT	12" DIA	13" DIA	14" DIA	15" DIA	16" DIA	17" DIA	18" DIA	19" DIA	20" DIA	DISCS D /PACK /	
60	439060	440060	441060	442060	443060	444060	445060	446060	447060	10	20
80	439080	440080	441080	442080	443080	444080	445080	446080	447080	10	20
100	439100	440100	441100	442100	443100	444100	445100	446100	447100	10	20
120	439120	440120	441120	442120	443120	444120	445120	446120	447120	10	20
150		440150	441150	442150	443150	444150	445150	446150	447150	10	20
180			441180	442180	443180	444180	445180	446180	447180	10	20
220					443220	444220	445220	446220	447220	10	20



SANDSCREEN EDGER DISCS

7" DIA. x 5/16" HOLE For Prosand, Silverline, Red-Devil, American Spinner

PART #	GRIT	DISCS /PACK	DISCS /CASE
4556060	60	50	100
4556080	80	50	100
4556100	100	50	100
4556120	120	50	100

For Clarke, Hold, Porter Cable, Skil Tennant

PART #	GRIT	DISCS /PACK	DISCS /CASE
4558060	60	50	100
4558080	80	50	100
4558100	100	50	100
4558120	120	50	100

FEATURES

- Silicon Carbide grain
- Mesh-cloth backing
- Resin on resin bond
- Open-coat screen

BENEFITS

- Heat resistant
- Fast cutting
- Open screen prevents loading
- Can be cleaned and reused

APPLICATIONS

- Hardwood floors
- Ceramic Tile
- Concrete

SANDSCREEN SHEETS FOR SQUAR BUFF



Also used on Clarke, Deva, Silverline

PART #	GRIT	SHEETS /PACK	SHEETS /CASE
449128060	60	10	20
449128080	80	10	20
449128100	100	10	20
449128120	120	10	20
449128150	150	10	20
449128180	180	10	20

12" x 24" Also used on Floorking M101-24

PART #	GRIT	SHEETS /PACK	SHEETS /CASE
449124060	60	10	20
449124080	80	10	20
449124100	100	10	20
449124120	120	10	20
449124150	150	10	20
449124180	180	10	20



FEATURES

• Double sided

BENEFITS

· Prevents gouging

Open-web construction

Virgin polyester and virgin nylon fibers

bonded with elastic synthetic resin

· Prevents chattering of machines

· Promotes a smooth, even finish

FINISHINGFINISHINGFINISHINGFINISHINGFINISHING

FLOOR MAINTENANCE PADS



BETWEEN-COATS FINISHING PADS -MAROON

Lightly scrapes the finish to allow better adhesion for the next finish coat



Max RPM 350

PART #	SIZE	PADS /PACK	PADS /CASE
450164MRN	16" x 1/4"	10	20
450184MRN	18" x 1/4"	10	20
450204MRN	20" x 1/4"	10	20

NEW SCREEN BACK UP PADS -WHITE

Cushion between machine and sandscreen or double-sided discs

		PADS	PADS
PART #	SIZE	/PACK	/CASE
450164WHT	16" x 1/4"	10	20
450184WHT	18" x 1/4"	10	20
450204WHT	20" x 1/4"	10	20

NON-WOVEN EDGER PADS

Polishing and buffing wood and tile floors, Cushion between machine and sandscreen



7" DIA. x 1/4" x 5/16" HOLE For Prosand, Silverline, Red-Devil, American Spinner

PART #	COLOR	PADS /PACK	PADS /CASE
451756	Maroon	20	40
452756	White	20	40

7" DIA. x 1/4" x 7/8" HOLE For Clarke, Hold, Porter Cable, Skil, Tennant

PART #	COLOR	PADS /PACK	PADS /CASE
451778	Maroon	20	40
452778	White	20	40

8" DIA. x 1/4" x NO HOLE For Lagler Trio

5008W White	10	20	
ART# COLOR	PADS /PACK	PADS /CASE	



FLOOR PADS FOR SQUAR BUFF

Maintaining wood floors, Ceramic tile



4202RD

Pad Color White (WH):	Recommended Use For polishing, buffing with a light mist
Tan (LH):	For dry polishing
Red (RD):	For dry buffing, spray buffing, light scrubbing
Green (GR):	For wet scrubbing
Black (BL):	For heavy stripping

4202WH

12" x 18" Also used on Clarke, Deva and Silverline 12" x 24" Also used on Floorking M101-24

4202BL

10

12" x 24" x 1"

FLOOR MAINTENANCE PADS

FLOOR MAINTENANCE PADS

Maintaining hardwood floors, Concrete floors, Ceramic tile



	WHITE	RED	GREEN	BLUE	BLACK	HP BLACK	
SIZE	PART #	PADS /CASE					
12" DIA. x 1"	45012W	45012R	45012G		45012B		5
13" DIA. x 1"	45013W	45013R	45013G	45013U	45013B		5
14" DIA. x 1"	45014W	45014R	45014G	45014U	45014B		5
15" DIA. x 1"	45015W	45015R	45015G	45015U	45015B		5
16" DIA. x 1"	45016W	45016R	45016G	45016U	45016B	45016HP	5
17" DIA. x 1"	45017W	45017R	45017G	45017U	45017B	45017HP	5
18" DIA. x 1"	45018W	45018R	45018G	45018U	45018B	45018HP	5
19" DIA. x 1"	45019W	45019R	45019G	45019U	45019B		5
20" DIA. x 1"	45020W	45020R	45020G	45020U	45020B		5
21" DIA x 1"	45021W	45021R	45021G	45021U	45021B		5

Pad Color	Recommended Use
White (W):	For dry polishing/buffing or with fine water mist to ensure high gloss. Also used as a cushion between machine and sandscreen or double-sided sanding disc (Max RPM 1,000)
Red (R):	For dry buffing, spray buffing, or light scrubbing (Max RPM 800)
Green (G):	For wet scrubbing (Max RPM 350)
Blue (U):	For cleaning prior to recoating and general-duty scrubbing (Max RPM 350)
Black (B):	For heavy stripping (Max RPM 350)
Hi-Performance Black (HP):	Extremely aggressive, open and porous pad for difficult jobs (Max RPM 350



FEATURES

- Assorted grains for specific uses
- Double sided
- Virgin polyester and virgin nylon fibers bonded with elastic synthetic resin
- Open-web construction

BENEFITS

- Fibers and abrasives are related to aggressiveness required
- Easy dirt pick up
- Easy to clean under running water
- Both sides equal effectiveness

ULTRA HIGH SPEED FLOOR MAINTENANCE PADS

Maintaining hardwood floors, Concrete floors, Ceramic tile

Max RPM 3,000

	ROSE	AQUA	HOG	
SIZE	PART#	PART #	PART #	PADS /CASE
15" DIA. x 1"	45015S	45015A	45015N	5
16" DIA. x 1"	45016S	45016A	45016N	5
17" DIA. x 1"	45017S	45017A	45017N	5
18" DIA. x 1"	45018S	45018A	45018N	5
19" DIA. x 1"	45019S	45019A	45019N	5
20" DIA. x 1"	45020S	45020A	45020N	5
21" DIA. x 1"	45021S	45021A	45021N	5

Pad Color	Recommended Use
Rose (S):	"Top-shine" burnishing pad/multi-purpose burnishing for all finishes
Aquamarine (A):	"Wet-look" shine on soft to medium hardness finishes
The Hog (N):	Synthetic and natural hair fibers-extra aggressive- quickly removes scratches and marks



FINISHINGFINISHINGFINISHIN

FLOOR MAINTENANCE



100% LAMBS WOOL APPLICATORS

Oil-modified urethane, Lacquer sealer, Polyurethane, Shellac, Varnish, Stains, Wax

LAMBS WOOL PADS WITH WOOD BLOCK

PART #	SIZE	QTY /PACK	QTY /CASE
497B10	10"	12	24
497B12	12"	12	24
497B14	14"	12	24
497B16	16"	12	24
497B18	18"	12	24

LAMBS WOOL PAD REFILLS

PART #	SIZE	QTY /PACK	QTY /CASE
497P10	10"	12	36
497P12	12"	12	36
497P14	14"	12	36
497P16	16"	12	36
497P18	18"	12	36

- Up to 18" for all applications
- Block is made of solid hardwood with 2 wing nuts to hold pad in place
- · Block has threaded hole for use with a pole

BENEFITS

· Available for oil based or water based stains and finishes





WATER-BASE PADS WITH WOOD BLOCK

PART #	SIZE	QTY /PACK	QTY /CASE
496B10	10"	12	24
496B12	12"	12	24
496B14	14"	12	24
496B16	16"	12	24
496B18	18"	12	24

WATER-BASE PAD REFILLS

PART #	SIZE	QTY /PACK	QTY /CASE
496P10	10"	12	36
496P12	12"	12	36
496P14	14"	12	36
496P16	16"	12	36
496P18	18"	12	36



*** SEC. 1

11" PREMIUM HARDWOOD SCRAPERS -MOLDED RUBBER HANDLES

PART #	BLADE SIZE	QTY /PACK	QTY /CASE
498S15*	1-1/2"	12	36

*File included within handle

REFILL BLADES FOR PREMIUM HARDWOOD SCRAPERS (2 BLADES PER PACK)

PART #	BLADE	QTY	QTY
	SIZE	/PACK	/CASE
498B15	1-1/2"	12	36

11" HARDWOOD SCRAPERS



REFILL BLADES FOR HARDWOOD SCRAPERS (2 BLADES PER PACK)

	BLADE	QTY	QTY
PART #	SIZE	/PACK	/CASE
499B01	1"	12	36
499B15	1-1/2"	12	36
499B25	2-1/2"	12	36

FILES

Used to sharpen hardwood scraper blades



PART #	ITEM	SIZE	FILES /PACK
BMRB08	Mill Bastard	8"	12
BROT08	Rotary Mower File w/Handle	8"	12





PART #	GRADE	REELS /CASE
454SUPFIN	0000-Super Fine	6
454EXTFIN	000-Extra Fine	6
454VRYFIN	00 Very Fine	6
45400FINE	0-Fine	6
454MEDIUM	1-Medium	6
454MEDCRS	2-Medium Coarse	6
454COARSE	3-Coarse	6
454EXTCRS	4-Extra Coarse	6



AUTO INDUSTRY

BROWN ALUMINUM OXIDE LONG BOARD PAPER 🚄



For sanders with clip-on design, Body fillers, Paint, Fiberglass

NON-ADHESIVE (2-3/4" x 17-1/2")

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
510036	36D	100	1,000
510040	40D	100	1,000
510080	80D	100	1,000
510100	100D	100	1.000



PREMIUM GREEN ALUMINUM OXIDE LONG BOARD PAPER

Body fillers, Paint, Fiberglass

NON-ADHESIVE (2-3/4" x 17-1/2")

For sanders with clip-on design

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE
FARI#	GKII/WI	/FACK	ICASE
560036	36E	50	500
560040	40E	50	500
560080	80E	50	500
560100	100E	50	500
560120	120E	50	500
560150	150E	50	500



HOOK and LOOP (2-3/4" x 16-1/2")

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE	
561036	36E	50	500	
561040	40E	50	500	
561080	80E	50	500	
561100	100E	50	500	





- Aluminum Oxide grain
- Open coat
- Resin bond

BENEFITS

- Faster and better stock removal
- Prevents loading
- Increased strength
- Best choice for blending and shaping all types of automovitve and marine fillers
- Long life

PSA (2-3/4" x 16-1/2")

PART #	GRIT/WT	SHEETS /PACK	SHEETS /CASE	
562036	36E	50	500	
562040	40E	50	500	
562080	80E	50	500	
562100	100E	50	500	
562120	120E	50	500	
562150	150E	50	500	





PREMIUM GREEN ALUMINUM OXIDE PAPER DISCS

Paint, Primer, Plastics, Fiberglass, Metal, Body fillers

PSA

6" x NO DUST HOLES

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
571036	36E	50	500
571040	40E	50	500
571080	80E	50	500
571100	100E	50	500

8" x NO DUST HOLES

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
572036	36E	50	500
572040	40E	50	500
572080	80E	50	500
572100	100E	50	500

HOOK AND LOOP

6" x NO DUST HOLES

PART #	GRIT/WT	DISCS /PACK	DISCS /CASE
576036	36E	50	500
576040	40E	50	500
576080	80E	50	500

8" x NO DUST HOLES

		DISCS	DISCS	
PART #	GRIT/WT	/PACK	/CASE	
577036	36E	50	500	
577040	40E	50	500	
577080	80E	50	500	





CUTTING CUTTING CUTTING CUTTING CUTTING CUTTING

CARBIDE BLADES



Silver Lightning™ is a collection of 27 Wood Cutting Carbide Blades for every construction application. These high quality blades cut fast, clean, and accurately.

- Laser Cut Noise Reduction Anti-Vibration Vents Reduces noise and vibration, while stabilizing the blade. Produces a smoother, cleaner cut, and longer blade life.
- Laser Cut Heat Expansion Slots –Allows blade to expand due to heat build up.
 Keeps the cut accurate and controlled.
- Laser Cut Arbor –Reduces vibration and wear. Keeps rotation consistent.
- Laser Cut Thin Kerf —Produces a fast, clean, and accurate cut.



CUTTINGCUTTINGCUTTINGCUTTINGCUTTINGCUT

CARBIDE BLADES



CARBIDE BLADES

All Bulk Blades Packaged in an Eye-catching **Countertop Display**





7-1/4" WOOD CUTTING BLADES



PART #	Dia. x Arbor	TEETH	MAX RPM	APPLICATION	MACHINE	BLA /PACK	DES /CASE	CS WT LBS
717141B	7-1/4" x 5/8" <>	24 ATB	10,000	Framing/Form Cutting	1	25	50	32
717142B	7-1/4" x 5/8" <>	24 ATB	10,000	Framing	1	25	50	32
717143B	7-1/4" x 5/8" <>	40 ATB	10,000	Fine Finish	1	25	50	33
717144B	7-1/4" x 5/8" <>	60 ATB	10,000	Ultra Fine Finish	1	25	50	34
717145	7-1/4" x 5/8" <>	24 ATB	10,000	Framing	1	1	5	17
717146	7-1/4" x 5/8" <>	40 ATB	10,000	Fine Finish	1	1	5	17
717147	7-1/4" x 5/8" <>	60 ATB	10,000	Ultra Fine Finish	1	1	5	17

*Part numbers ending in "B" packaged in display boxes of 25 blades. All other items packaged in individual clam shells.



8-1/4" - 8-1/2" WOOD CUTTING BLADES



						BLAD		CS_WT
PART #	Dia. x Arbor	TEETH	MAX RPM	APPLICATION	MACHINE	/PACK	/CASE	LBS
718141	8-1/4" x 5/8" <>	24 ATB	9,000	Framing	1	1	5	23
718142	8-1/4" x 5/8" <>	40 ATB	9,000	Fine Finish	1	1	5	24
718121	8-1/2" x 5/8"	40 ATB	9,000	Fine Finish	2, 3	1	5	25
718122	8-1/2" x 5/8"	60 ATB	9,000	Ultra Fine Finish	2, 3	1	5	25

Ready to Hang! All Blades Packaged in a Thick Mil Plastic Clamshell









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CARBIDE BLADES











w Table S

Saw Miter

Circular Saw

V Cordless Trim Saw



12" WOOD CUTTING BLADES



						RIΔ	DES	CS WT
PART#	Dia. x Arbor	TEETH	MAX RPM	APPLICATION	MACHINE	/PACK		
711201	12" x 1", 5/8"	44 ATB	6,000	Framing, General Purpose	1, 2	1	5	28
711202	12" x 1", 5/8"	80 Hi-ATB	6,000	Ultra Fine Finish	1, 2	1	5	29
711203	12" x 1", 5/8"	96 TCG	6,000	Plastics, Laminate Flooring	1, 2	1	5	29



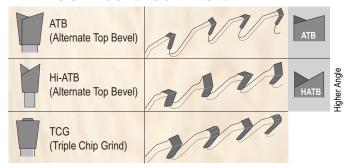
SMALL DIAMETER WOOD CUTTING BLADES

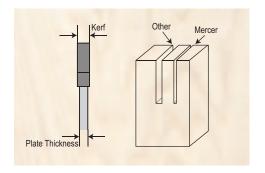


PART #	Dia. x Arbor	TEETH	MAX RPM	APPLICATION	MACHINE	BLA /PACK	DES /CASE	CS WT LBS
714381	4-3/8" x 20mm	36 ATB	12,000	Fine Finish	1	1	10	11
715381	5-3/8" x 10mm	16 ATB	12,000	Fast Framing	1	1	10	16
715382	5-3/8" x 10mm	24 ATB	12,000	Framing	1	1	10	16
715383	5-3/8" x 10mm	36 ATB	12,000	Fine Finish	1	1	10	16
716121	6-1/2" x 5/8" <>	24 ATB	10,000	Framing	1	1	10	22



TOOTH CONFIGURATION





FEATURES

- Smooth clean top finish
- · Smooth side cut
- Smooth bottom cut
- · Clean edge cut

BENEFITS

- No burning and swirl marks
- · No edge tear-outs
- No rough finishes

CUTTINGCUTTINGCUTTINGCUTTINGCUTTING





Blue Lightning™ is a collection of 34 diamond blades and 4 diamond cup wheels. It features an exclusive mix of industrial quality diamonds and metal powders, creating a long lasting diamond blade. Hot pressed technology produces a consistent density of segments and rims that hold up to the toughest applications.

- · High Diamond Concentration -Allows the blade to last longer and increase efficiency
- Special Bond: Directly Sintered, Vacuum Brazed, or Laser Welded
- Tensioned and Balanced –No wobble while using blade –Longer blade life
- 10mm-12mm diamond rim height, steel core, prietary diamond bond



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DIAMOND BLADES



*Dry blades can also be used wet Size = Diameter x Thickness of Kerf x Arbor, Adapters



TURBO









PART #	SIZE	MAX RPM	MACHINE	BLAD /PACK		CS WT LBS
660400	4" x .080 x 7/8", 20mm, 5/8"	13,700	1, 2	1	10	3
660412	4-1/2" x .080 x 7/8", 5/8"	13,300	2	1	10	4
660500	5" x .080 x 7/8", 5/8"	12,200	2	1	10	4
660700	7" x .090 x DIA-7/8", 5/8"	8,500	1, 2, 3	1	5	5
660800	8" x .090 x DIA, 5/8"	6,800	1, 3	1	5	6

SEGMENTED Concrete, Masonry, Brick, Block











				BLAI	DES	CS WT
PART #	SIZE	MAX RPM	MACHINE	/PACK	/CASE	LBS
661400	4" x .080 x 7/8", 20mm, 5/8"	13,700	1, 2	1	10	3
661412	4-1/2" x .080 x 7/8", 5/8"	13,300	2	1	10	3
661500	5" x .080 x 7/8", 5/8"	12,200	2	1	10	4
661700	7" x .090 x DIA-7/8", 5/8"	8,500	1, 2, 3	1	5	5
661800	8" x .090 x DIA, 5/8"	6,800	1, 3	1	5	5

SEGMENTED -Laser Welded 4









000.010,	55111 J, 211611, 216611	-	Ü			
				BLAD		CS W
PART #	SIZE	MAX RPM	MACHINE	/PACK	/CASE	LBS
662120	12" x .125 x 1", 20mm DPH	6,300	1, 2, 3	1	5	15
662140	14" x .125 x 1", 20mm DPH	5,400	1, 2, 3	1	5	22

SEGMENTED -Laser Welded **G**











riopriant, Groc		•	_	•			
					BLAD	DES	CS WT
PART #	SIZE		MAX RPM	MACHINE	/PACK	/CASE	LBS
663120	12" x .125 x 1", 20mm DPH		6,300	1, 2, 3	1	5	15
663140	14" x .125 x 1", 20mm DPH		5,400	1, 2, 3	1	5	21

TURBO SEGMENTED -Laser Welded Concrete, Masonry, Hard Brick, Pavers Brick (Hard Materials) 1









				BLAD		CS W
PART #	SIZE	MAX RPM	MACHINE	/PACK	/CASE	LBS
664120	12" x .125 x 1", 20mm DPH	6,300	1, 2, 3	1	5	15
664140	14" x .125 x 1", 20mm DPH	5,400	1, 2, 3	1	5	18

SEGMENTED CRACK REPAIR Concrete, Masonry





	•			BLAI		CS WT
PART #	SIZE	MAX RPM	MACHINE	/PACK	/CASE	LBS
668400	4" x .400 x 7/8", 5/8"	13,700	1	1	10	9

TUCK POINT Mortar









				BLADES		CS WT
PART #	SIZE	MAX RPM	MACHINE	/PACK	/CASE	LBS
669400	4" x .250 x 7/8", 20mm, 5/8"	13,700	1, 2	1	10	6
669412	4-1/2" x .250 x 7/8", 5/8"	13,300	2	1	10	8
669700	7" x .250 x DIA-7/8", 5/8"	8,500	1, 2	1	5	10



CUTTINGCUTTINGCUTTINGCUTTINGCUTTING

DIAMOND BLADES

*Dry blades can also be used wet Size = Diameter x Thickness of Kerf x Arbor, Adapters















Circular Saw

Gas Saw

Stationary Saw Tile Saw

Walk Behind Saw

Miter Saw

CE	:KAI	VIIC I	ILE
-	_		











rile, Ceramic	Tile, Marble 1 2	3					
PART #	SIZE		MAX RPM	MACHINE	BLAI /PACK		CS WT LBS
670400	4" x .060 x 7/8", 20mm, 5/8"		13,700	1, 2	1	10	3
670412	4-1/2" x .060 x 7/8", 5/8"		13,300	2	1_	10	3
670700	7" x .060 x 5/8"	•	8,500	3	1	5	4
670800	8" x .060 x 5/8"	٨	6,800	3	1	5	5
670100	10" x .060 x 5/8"	٨	6,100	3	1	5	8



PORCELAIN TILE











Porcelain T	ile, Granite	1	2	3	DRY	WET			
PART #	SIZE				MAX RPM	MACHINE	BLAI /PACK	DES /CASE	CS WT LBS
671400	4" x .060 x 7	7/8", 20r	nm, 5/8	8"	13,700	1, 2	1	10	2
671412	4-1/2" x .060	0 x 7/8",	5/8"		13,300	2	1	10	3
671700	7" x .060 x 5	5/8"		4	8,500	3	1	5	4
671800	8" x .060 x 5	5/8"		4	6,800	3	1	5	5
671100	10" x .060 x	5/8"		A	6.100	3	1	5	8



GLASS TILE







Ciass	i i					
PART #	SIZE	MAX RPM	MACHINE	BLAD /PACK	DES /CASE	CS WT LBS
672100	10" x .055 x 5/8"	6,100	1	1	5	8



MULTI-PURPOSE













Concrete, M	Masonry, PVC, Metal 1 2	3 4	5 6		7	DKT
PART #	SIZE	MAX RPM	MACHINE		DES /CASE	CS W
680412	4-1/2" x .080 x 7/8", 5/8"	13,300	3	1	10	3
680700	7" x .090 x DIA-7/8", 5/8"	8,500	1, 3, 5	1	5	5
680140	14" x .110 x 1". 20mm DPH	5.400	2. 4. 6.	7 1	5	21

SEGMENTED CUP WHEELS -Double Row





PART #	SIZE	MAX RPM	MACHINE	BLAI /PACK		CS WT LBS
665400	4" x 5/8"-11 (2 rows of 7)	13,700	1	1	10	9
665700	7" x 5/8"-11 (2 rows of 12)	8,500	1	1	5	12

SWIRL CUP WHEELS Concrete, Masonry, Brick, Stone

Concrete, Masonry, Brick, Stone





PART #	SIZE	MAX RPM	MACHINE	BLAI /PACK	DES /CASE	CS WT LBS
667400	4" x 5/8"-11 (12 segments)	13,700	1	1	10	9
667700	7" x 5/8"-11 (18 segments)	8,500	1	1	5	11



		FERROUS METALS						NON-FERROUS METALS			US	STONE			MISC.																		
nber			ipe								S																						
Catalog Page Number			Cast Iron/Ductile Pipe					High Tensile Steel		ee	Light-Gauge Metals			_												ţ.				<u>8</u>	ont		
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High Speed Thin Wheels																																	
05 T1 and T27 Metal, 4"–7"	•	•		•	•				•		•		•	•	•	•		•	•	•	•												
05 T1 and T27 Stainless, 4"–9" Small Diameter High Speed	H	Н		Н								-		•						-	+	-		+				\dashv		-		_	
06 Masonry, 4"-4½"																							•		•	•	•	•					
06 Metal, 3"–4½"				•							•		•																•	•			
Hand-Held Circular Saw 07 Masonry, 7"–8"																		•												•	_		
07 Metal, 7"–8"	•	•		•	•		•		•	•					•	•																+	
Low Horsepower Chop Saw																																	
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08 Metal, 7/64" thick	•	•		•	•				•		•	•	•	•	•	•												-				-	
Stationary Saw	Ť	Ė		Ė	_							Ť									T							\dashv					
09 Masonry, 10"–14"																			•	•	•		•	•	•		•	•					
09 Metal, 10"-20" High Speed Gas Saw	•	•		•	•	•	•		•	•		_		•	•	•				-	+	-		-				\dashv		-		\dashv	
11 Ductile, 12"–14"			•						•												1												
11 Masonry, 12"–14"			•															•	•	•	•	•	•		•			•		•			
11 Metal, 12"-14" Heavy-Duty High Speed Gas Saw	•	•		•	•	•	•		•	•					•	•				_	4			_				\dashv		_		_	
12 Masonry, 12"–14"	H	H		H															•	•	•	•	•		•			•		•			
12 Metal, 12" –14"	•	•		•	•	•	•		•	•					•	•)												Ť			
Walk-Behind Saw																																	
12 Masonry, 12"–14" DEPRESSED CENTER GRINDING WH	 ==	LS																		-		•		-	•	•							
T27 Long Life (Single Grit)																								П									
13 Metal, 4"–9"	•	•	•	•	•	•	•	•	•	•				•	•		•																
T27 Pipe Cutting & Grinding 13 Metal, 4"–9"	•			•					•	•		•			•					-				-				-		-		_	
T27 General Purpose		•		•						•		•				•				+	+	+		+				┪		-		_	
13 Metal, 4"–9"	•	•	•	•	•	•	•	•	•	•				•	•		•																
14 Zirconia, 4½"–9" 14 Stainless, 4½"–9"	•	•		•	•		•	•	•	•				•	•		•		•														
15 Aluminum, 4½"–7"																		•										-				-	
15 Masonry, 4"–9"														•					•	•	•		•	•	•	•	•	•					
T27 Flexible Grinding																	•	•															
16 Metal, 4"-7" T28 General Purpose		•	•	•	•				•		•	-	•	•	•		•	•	•	•	-	-		+				\dashv		-		_	
16 Metal, 7"-9"	•	•	•	•	•	•	•	•	•	•				•	•		•											1					
16 Masonry, 7"–9"														•				•	•	•	•		•	•	•	•	•	•					
CARBIDE BLADES 68 Carbide Tip, 4%"–12"																																	
DIAMOND BLADES																																	
72 Turbo, 4"–8"																					_	_		_		•	•	•					
72 Segmented, 4"–8" 72 Segmented Concrete, 12"–14"	H																				_	_	_	•	-	-	•						
72 Segmented Concrete, 12 –14 72 Segmented Asphalt, 12"–14"																						•				•							
72 Turbo Segmented, 12"–14"																					_	•	•	•	•	•	•	•					
72 Segmented Crack Repair, 4"																				4				4	•			•			•		
72 Tuck Point, 4"–7" 73 Continuous Rim Tile, 4"–10"												-								-			•				•			-	•	\dashv	
73 Glass Tile, 10"																						_		_								•	
73 Multi-Purpose, 4½"–14"	•		•		•				•		•	•	•			•		Ш					•		•			•		•			
DIAMOND GRINDING WHEELS 73 Cup, 4"–7"																									•			•			•		
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WIRE WHEELS

FOR ANGLE GRINDERS



Ready to Hang! All Wheels Packaged in a Thick Mil Plastic Clamshell

 Carbon Steel Wire Most common -General purpose

• Stainless Steel Wire Used on aluminum, stainless steel, and other high tensile alloys to prevent contamination or "after rust"



KNOT WIRE WHEELS STANDARD TWIST (Display Packaging)



Flexible for small to medium jobs and light brushing action

				WHE	ELS
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
186510*	4" x 1/2" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Carbon Steel	20,000	1	6
186520*	4" x 1/2" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Stainless Steel	20,000	1	6
186520B*	4" x 1/2" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Stainless Steel	20,000	-	24
186540	5" x 1/2" x 5/8"-11	.020 Carbon Steel	12,500	1	6
186530	6" x 5/8" x 5/8"–11	.020 Carbon Steel	9,000	1	6

^{*}Arbor Adapters included

Part number ending in "B" indicate Bulk Packaging



STRINGER BEAD WIRE WHEELS (Display Packaging)

Very aggressive for tough jobs like cleaning welds

				WHE	
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
186010*	4" x 3/16" x 5/8"-11 (M10 x 1.25,	, M10 x 1.5) .020 Carbon Steel	20,000	1	6
186020*	4" x 3/16" x 5/8"-11 (M10 x 1.25,	, M10 x 1.5) .020 Stainless Steel	20,000	1	6
186050	5" x 5/16" x 5/8"–11 NEW	.020 Carbon Steel	12,500	1	6
186060	5" x 5/16" x 5/8"–11 NEW	.020 Stainless Steel	12,500	1	6
186030	6" x 3/16" x 5/8"-11	.020 Carbon Steel	9,000	1	6
186040	6" x 3/16" x 5/8"–11	.020 Stainless Steel	9,000	1	6

^{*}Arbor Adapters included



CRIMPED WIRE WHEELS (Display Packaging)

Flexible for light to medium duty jobs and irregular surfaces

			WH	EELS
PART #	SIZE	WIRE TYPE MAX R	PM /PACK	/CASE
187010	4" x 1/2" x 5/8"-11	.014 Carbon Steel 14,00	00 1	6

WIRE BRUSHES

FOR ANGLE GRINDERS



CRIMPED CUP BRUSHES (Display Packaging)

Works better than wheels for a fine finish on flat surfaces

				BRU	ISHES
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
188010*	2-3/4" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Carbon Steel	12,500	1	12
188014B	2-3/4" x M14 x 2.0 NEW	.020 Carbon Steel	12,500	-	24
188020*	2-3/4" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Stainless Steel	12,500	1	12
188030	4" x 5/8"–11	.014 Carbon Steel	9,000	1	6
188050	5" x 5/8"–11	.020 Carbon Steel	6,500	1	6
188040	6" x 5/8"–11	.014 Carbon Steel	6,500	1	6

^{*}Arbor Adapters included



KNOT CUP BRUSHES (Display Packaging)

Aggressive brushing for tough jobs like rust and scale removal

				BRU	SHES
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
189010*	2-3/4" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Carbon Steel	12,500	1	6
189014B	2-3/4" x M14 x 2.0 NEW	.020 Carbon Steel	12,500	-	24
189070B	2-3/4" x 5/8" NEW	.020 Carbon Steel	13,000	-	24
189020*	2-3/4" x 5/8"-11 (M10 x 1.25, M10 x 1.5)	.020 Stainless Steel	12,500	1	6
189030	4" x 5/8"–11	.020 Carbon Steel	9,000	1	6
189060	4" x 5/8"–11 NEW	.020 Stainless Steel	9,000	1	6
189080	5" x 5/8"–11 NEW	.020 Carbon Steel	6,500	1	6
189040	6" x 5/8"-11	.014 Carbon Steel	6,500	1	6
189050	6" x 5/8"-11 Heavy-Duty	.035 Carbon Steel	6,500	1	6

^{*}Arbor Adapters included



ARBOR ADAPTERS FOR WIRE WHEELS AND CUPS (Bulk Packaging)

PART #	SIZE	ADAPTERS /CASE
190010	Converts 5/8"-11 to M10 x 1.25	12
190020	Converts 5/8"-11 to M10 x 1.5	12

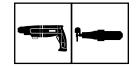


Part numbers ending in "B" indicate Bulk Packaging

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WIRE BRUSHES AND WHEELS

FOR DRILLS AND DIE GRINDERS



Stainless Steel Wire
 Used on aluminum, stainless steel, and other high tangile allows to provent contamination or "after rus".

tensile alloys to prevent contamination or "after rust"

• Brass Wire General purpose cleaning.



CRIMPED END BRUSHES (Bulk Packaging)

General purpose, Flexible for light to medium-duty applications, Cleaning pipe or working in recessed areas

PART #	SIZE	WIRE TYPE	MAX RPM	BRUSHES /CASE
180010B	3/4" x 1/4" Shank	.008 Carbon Steel	20,000	20
180020B	1" x 1/4" Shank	.008 Carbon Steel	20,000	20
180030B	1" x 1/4" Shank	.012 Stainless Steel	20,000	20



KNOT END BRUSHES (Bulk Packaging)

Aggressive brush for cleaning pipe or working in recessed areas, Offers low to medium flexibility

PART #	SIZE	WIRE TYPE	MAX RPM	BRUSHES /CASE
181010B	3/4" x 1/4" Shank	.020 Carbon Steel	20,000	20
181020B	1" x 1/4" Shank	.020 Stainless Steel	20,000	20



CRIMPED WIRE WHEELS (Bulk Packaging)

Flexible; for light to medium-duty applications as well as irregular surfaces

PART #	SIZE	WIRE TYPE	MAX RPM	WHEELS /CASE
182010B	1-1/2" x 1/4" Shank	.008 Stainless Steel	20,000	20
182020B	2" x 1/4" Shank	.014 Carbon Steel	20,000	20
182030B	2" x 1/4" Shank	.008 Stainless Steel	20,000	20
182040B	3" x 1/4" Shank	.014 Carbon Steel	20,000	20
182050B	3" x 1/4" Shank	.008 Stainless Steel	20,000	20
182850B	3" x 1/4" Shank *NM NEW	.008 Stainless Steel	20,000	20

*NM: Non-Magnetic



CRIMPED WIRE WHEELS (Display Packaging)

Flexible; for light to medium-duty applications as well as irregular surfaces

PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	ELS /CASE
182020	2" x 1/4" Shank	.014 Carbon Steel	20,000	12	24

WIRE WHEELS AND BRUSHES

FOR BENCH/PEDESTAL GRINDERS

CRIMPED WIRE WHEELS (Display Packaging)

Light-duty applications and irregular surfaces

DADT "	OUTE	WIDE TYPE	MAY DOM		ELS
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
183010	6" x 3/4" x 2" (1/2", 5/8")	.014 Carbon Steel	6,000	1	6
183030B	6" x 1/2" x 2" (1/2", 5/8") NEW	.014 Carbon Steel	4,500	-	24
183020	8" x 3/4" x 2" (1/2", 5/8")	.014 Carbon Steel	4,500	1	6

Part numbers ending in "B" indicate Bulk Packaging.









KNOT WIRE WHEELS (Display Packaging)

Tough-duty applications

				WHE	ELS
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
184010	6" x 1/2" x (1/2", 5/8")	.014 Carbon Steel	9,000	1	6
184020	8" x 5/8" x (1/2", 5/8")	.014 Carbon Steel	8,500	1	6

FOR WALK-BEHIND STREET SAWS

EXPANSION JOINT WIRE WHEELS (Boxed)

Cleaning joints or cracks in asphalt and concrete; Drive pin hole mounting

					EELS
PART #	SIZE	WIRE TYPE	MAX RPM	/PACK	/CASE
185010	12" x 3/8" x 1" DPH	.035 Carbon Steel	5,000	3	6

MANUAL BRUSHES

SCRATCH BRUSHES (Bulk Packaging)

Cleaning dirt, rust, scale, and paint; Plating and welding operations

PART #	SIZE	ROWS	WIRE TYPE	BRUSHES /CASE
191100	10-1/4" Wooden Shoe Handle	4 x 16	Carbon Steel	12
191110	10-1/4" Wooden Shoe Handle	4 x 16	Stainless Steel	12
191120	13-1/2" Wooden Curved Handle	3 x 19	Carbon Steel	12
191130	13-1/2" Wooden Curved Handle w/Scraper	3 x 19	Carbon Steel	12
191140	13-1/2" Wooden Curved Handle	3 x 19	Stainless Steel	12
191150	13-1/2" Wooden Curved Handle w/Scraper	3 x 19	Stainless Steel	12

WELDERS' TOOTHBRUSHES (Bulk Packaging)

For smaller jobs, Cleaning dirt, rust, scale, and paint; Plating and welding operations

PART #	SIZE	ROWS	WIRE TYPE	BRUSHES /CASE
191200	6-7/8" x 1/2" Wooden Handle	3 x 7	Brass	36
191210	6-7/8" x 1/2" Wooden Handle	3 x 7	Carbon Steel	36
191220	6-7/8" x 1/2" Wooden Handle	3 x 7	Stainless Steel	36

ACID BRUSHES (Bulk Packaging)

For cleaning and coating

PART #	SIZE	FILL TYPE	BRUSHES /CASE
191300	5-3/4" x 3/8"	Horsehair fill	144







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FILES





Rounded on one side, flat on the other. Ideal for rounding out holes; can be used on concave, convex, or flat surfaces. Rapidly removes material but leaves a smooth finish.

HALF ROUND BASTARD	HALF ROUND SECOND	HALF ROUND SMOOTH	SIZE	FILES /PACK
BHRB04	BHRE04	BHRS04	4"	12
BHRB06	BHRE06	BHRS06	6"	12
BHRB08	BHRE08	BHRS08	8"	12
BHRB10	BHRE10	BHRS10	10"	12
BHRB12	BHRE12	BHRS12	12"	6
BHRB14	BHRE14	BHRS14	14"	6
BHRB16	BHRE16	BHRS16	16"	6



Primarily used to round out or enlarge circular openings or concave surfaces. Tapered point adapts to numerous hole sizes.

ROUND BASTARD	ROUND SECOND	ROUND SMOOTH	SIZE	FILES /PACK
BROB04	BROE04	BROS04	4"	12
BROB06	BROE06	BROS06	6"	12
BROB08	BROE08	BROS08	8"	12
BROB10	BROE10	BROS10	10"	12
BROB12	BROE12	BROS12	12"	6
BROB14	BROE14	BROS14	14"	6
BROB16	-	-	16"	6



Primarily used for sharpening saws, lathes, and tools. Can be used for draw filing, finishing, and general shop use. Regular tapered at the point for detail work. Two square edges.

MILL BASTARD	MILL SECOND	MILL SMOOTH	SIZE	FILES /PACK
BMRB04	BMRE04	BMRS04	4"	12
BMRB06	BMRE06	BMRS06	6"	12
BMRB08	BMRE08	BMRS08	8"	12
BMRB10	BMRE10	BMRS10	10"	12
BMRB12	BMRE12	BMRS12	12"	6
BMRB14	BMRE14	BMRS14	14"	6



Parallel sides, two round edges.

PART#	SIZE	FILES /PACK
BMB206	6"	12
BMB208	8"	12
BMB210	10"	12



Versatile file used by machinists, repairmen, and others who require rapid stock removal of metal. Tapered at the point for detail work. Double-cut.

FLAT BASTARD	FLAT SECOND	FLAT SMOOTH	SIZE	FILES /PACK
BFLB04	BFLE04	BFLS04	4"	12
BFLB06	BFLE06	BFLS06	6"	12
BFLB08	BFLE08	BFLS08	8"	12
BFLB10	BFLE10	BFLS10	10"	12
BFLB12	BFLE12	BFLS12	12"	6
BFLB14	BFLE14	BFLS14	14"	6
BFLB16	BFLE16	BFLS16	16"	6
BFLB18	-	-	18"	6





Similar to flat files but without the taper at the point. Features one uncut (safe) edge for filing up to corners.

HAND BASTARD	HAND SECOND	HAND SMOOTH	SIZE	FILES /PACK
BHAB08	BHAE08	BHAS08	8"	12
BHAB10	BHAE10	BHAS10	10"	12
BHAB12	BHAE12	BHAS12	12"	6
BHAB14	BHAE14	BHAS14	14"	6

All files meet Federal Specification #GGG-F325B

Bastard Cut

Coarse teeth for rapid material removal

Second Cut

Medium teeth for moderate material removal

Smooth Cut

Fine teeth for a smooth finish

CONVERSION
4" = 100mm
6" = 150mm
8" = 200mm
10" = 250mm
12" = 300mm
14" = 350mm
16" = 400mm
18" = 450mm

PIPELINER FILES

First side is rounded; second side is flat. Used on concave, convex, and flat surfaces. Single cut.

BPPI 14	3 A !!	/PACK
PART #	Q17E	FILES /PACK







Designed to dress spot welder tips. Cut on the concave side. Uncut (safe) on the other side.

PART#	SIZE	FILES /PACK
BWEL10	10"	12





ALUMINUM FILES



Features a fast-cutting tooth design that virtually eliminates clogging when used on soft metals. Double-cut.

ALUMINUM HALF ROUND

ALUMINUM FLAT

PART#	SIZE	FILES /PACK
BALH08	8"	12
BALH10	10"	12
BALH12	12"	6
BALH14	14"	6

PART#	SIZE	FILES /PACK
BALF08	8"	12
BALF10	10"	12
BALF12	12"	6
BALF14	14"	6



SQUARE FILES

Used for filing slots, keyways, square holes, and general surface filing. All four sides are equal filing surfaces. Double-cut.

SQUARE BASTARD	SQUARE SECOND	SQUARE SMOOTH	SIZE	FILES /PACK
BSQB04	BSQE04	BSQS04	4"	12
BSQB06	BSQE06	BSQS06	6"	12
BSQB08	BSQE08	BSQS08	8"	12
BSQB10	BSQE10	BSQS10	10"	12
BSQB12	BSQE12	BSQS12	12"	6
BSQB14	BSQE14	BSQS14	14"	6

PILLAR FILES



Used by machinists for filing slots and keyways. Features a rectangular cross section and one uncut (safe) edge. Slightly narrower than hand files.

PILLAR BASTARD	PILLAR SECOND	PILLAR SMOOTH	SIZE	FILES /PACK
BPIB06	BPIE06	BPIS06	6"	12
BPIB08	BPIE08	BPIS08	8"	12
BPIB10	BPIE10	BPIS10	10"	12

ROUND CHAIN SAW FILES

Designed for sharpening all chain saw teeth. Maintains proper tooth shape and leaves an excellent cutting edge.

PART#	SIZE	FILES /PACK
BCS606	6" x 1/8"	12
BCS602	6" x 5/32"	12
BCS802	8" x 5/32"	12
BCS803	8" x 3/16"	12
BCS808	8" x 13/64"	12
BCS805	8" x 7/32"	12
BCS801	8" x 1/4"	12



FARMERS OWN FILES



Excellent general purpose file for agricultural use. Double-cut on one side for faster cutting, single-cut on the other for a slower, more precise cut. One safe edge for corners. Large handle for easy use.

PART#	SIZE	FILES /PACK
BFAR08	8"	12
BFAR10	10"	12
BFAR12	12"	6

FILES



SAW FILES



Used for sharpening teeth and filing gullets on a wide variety of saws. Generally, each type of file has a very specific saw application.

REGULAR TAPER	SLIM TAPER	EXTRA SLIM TAPER	DOUBLE EXTRA SLIM TAPER	SIZE	FILES /PACK
BTRR04	BTRS04	BTRX04	BTRZ04	4"	12
BTRR05	BTRS05	BTRX05	BTRZ05	5"	12
BTRR06	BTRS06	BTRX06	BTRZ06	6"	12
BTRR07	BTRS07	BTRX07	BTRZ07	7"	12
BTRR08	BTRS08	BTRX08	BTRZ08	8"	12
BTRR10	BTRS10	-	-	10"	12

CANT	DOUBLE	CROSS		FILES
SAW	ENDER	CUT	SIZE	/PACK
BCA06	BDE06	BCC06	6"	12
BCA08	BDE08	BCC08	8"	12
-	BDE09 NE	W -	9"	12
BCA10	BDE10	BCC10	10"	12



THREE SQUARE FILES



Primarily used by machinists for angles less than 90° on corners, and filing cutters and taps. This file gets into corners that others cannot.

THREE SQUARE BASTARD	THREE SQUARE SECOND	THREE SQUARE SMOOTH	SIZE	FILES /PACK
BTHB04	BTHE04	BTHS04	4"	12
BTHB06	BTHE06	BTHS06	6"	12
BTHB08	BTHE08	BTHS08	8"	12
BTHB10	BTHE10	BTHS10	10"	12
BTHB12	BTHE12	BTHS12	12"	6
BTHB14	BTHE14	BTHS14	14"	6



ROTARY MOWER FILES WITH HANDLE



The ideal file for the homeowner. Used for sharpening lawn mower blades and other gardening tools such as shovels and hoes. May also be used to sharpen woodworking tools such as chisels and scrapers.

BROT08	OILL	11 AOR
PART #	SIZE	FILES /PACK



WARDING FILES - "THE LOCKSMITH FILE"



Used for repairing and filing ward notches in locks and keys. May also be used in narrow spaces where other files will not fit. Double-cut on sides, single-cut on edges.

WARDING BASTARD	WARDING SECOND	WARDING SMOOTH	SIZE	FILES /PACK
BWAB04	BWAE04	BWAS04	4"	12
BWAB06	BWAE06	BWAS06	6"	12
BWAB08	BWAE08	BWAS08	8"	12
BWAB10	BWAE10	BWAS10	10"	12



KNIFE FILES

Named for its shape. Primarily used by tool and die makers on slots, keyways, and acute angles.

KNIFE BASTARD	KNIFE SECOND	KNIFE SMOOTH	SIZE	FILES /PACK
BKNB04	BKNE04	BKNS04	4"	12
BKNB06	BKNE06	BKNS06	6"	12
BKNB08	BKNE08	BKNS08	8"	12
BKNB10	BKNE10	BKNS10	10"	12



LATHE FILES



For finish lathe work on either hard or soft metals. Cuts faster than regular mill files and leaves a smoother finish. Both edges are uncut (safe).

PART#	SIZE	FILES /PACK
BLA08	8"	12
BLA10	10"	12
BLA12	12"	6
BLA14	14"	6



MILL CURVED TOOTH FILES



Features curved contours across the file face for smoothing of curved metal surfaces.

FLEXIBLE NO TANG

RIGID WITH TANG

PART#	SIZE	FILES /PACK	PART#	SIZE	FILES /PACK
BMCN08	8"	12	BMCT08	8"	12
BMCN10	10"	12	BMCT10	10"	12
BMCN12	12"	6	BMCT12	12"	6
BMCN14	14"	6	BMCT14	14"	6

RASPS





WOOD RASPS



Used by woodworkers, cabinetmakers, and furniture craftsmen. Features uniform, individually formed teeth in a variety of styles for different applications.

FLAT BASTARD	FLAT SMOOTH	HALF ROUND BASTARD	HALF ROUND SMOOTH	ROUND BASTARD	SIZE	FILES /PACK
DASTAND	31000111	DASTARD	31000111	DASTAND	SIZE	IFACK
BWFB08	BWFS08	BWHB08	BWHS08	-	8"	12
BWFB10	BWFS10	BWHB10	BWHS10	BWRB10	10"	12
BWFB12	BWFS12	BWHB12	BWHS12	_	12"	6
BWFB14	BWFS14	BWHB14	BWHS14	-	14"	6



HORSESHOE RASPS WITH TANG



Primarily used by blacksmiths and farriers (horseshoers) for racetrack and riding horses. Features rasp teeth on one side and file teeth on the other. Single-cut on edges.

PART#	SIZE	FILES /PACK
BHST14	14"	6



HALF ROUND CABINET RASPS



Primarily used by cabinetmakers and woodworkers. Similar to the half round wood rasp but with finer teeth for a smoother finish.

SECOND CUT (REGULAR)

	•	,
PART#	SIZE	FILES /PACK
173131#	OIZL	// AON
BCAE08	8"	12
BCAE10	10"	12
BCAF12	12"	6

SMOOTH

PART#	SIZE	FILES /PACK
BCAS08	8"	12
BCAS10	10"	12
BCAS12	12"	6



COMBINATION RASP/FILE



Just as the name implies. A versatile file for wood or soft metals with a heavy-duty rasp on one side and a file for lighter work on the other side. Built-in handle.

PART#	SIZE	FILES /PACK
BCOM08	8"	12



HALF ROUND 4-IN-1 SHOE RASPS



An all-around file used by homeowners, hobbyists, and shoemakers. Features a file and rasp section on both the flat and half-round sides.

	PART#	SIZE	FILES /PACK
E	BSR08	8"	12
E	BSR10	10"	12

WOOD FILE HANDLES -BULK



PART#	SIZE	HANDLES /PACK
BFH202	4"-6" Files	12
BFH203	6"-8" Files	12
BFH304	8"-10" Files	12
BFH405	12"-14" Files	12

PLASTIC FILE HANDLES WITH INSERTS -BULK

Strong, high impact plastic handle with a no-slip textured finish for easier grip. Contoured to fit hand for all types of filing.

Small Handles

5 interchangeable cushion inserts designed to fit most popular files.

PART#	SIZE	HANDLES /PACK
BFHPSB	6"-8" Files	12

Large Handles

4 interchangeable cushion inserts designed to fit most popular files.

PART#	SIZE	HANDLES /PACK
BFHPLB	10"-12" Files	12



LAMINATE AND SOLID SURFACE FILES





Fastest cut file for a wide range of plastics, laminates, and other soft materials. Finish can be varied by user.

PART #	SIZE	FILES /PACK
PART#	SIZE	/PACK
BPLA08	8"	12
BPLI10	10"	12
BPLA12	12"	6
BPLI14	14"	6



DUAL FILES

Excellent for edge filing of laminates. Double-cut on one side for faster cutting. Single-cut on the other side for a slower, more precise cut. One safe edge for corners. Large handle for easy use.

PART #	SIZE	FILES /PACK
BDUA08	8"	12
BDUA10	10"	12
BDUA12	12"	6





Single-cut on both sides for a precise cut.

DART #	0.75	FILES
PART #	SIZE	/PACK
BFMB10	10"	12
BFMB12	12"	6
BFMB14	14"	6



FILE CLEANER

Wooden Handle

PART #	SIZE	CLEANERS /PACK
BFC001	4-1/3" x 1-1/2"	12

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FILE SETS

SWISS PATTERN NEEDLE FILE SET

Primarily used by jewelers, watchmakers, and fine tool and die makers. These are the finest detail files available. Each 12-piece set is furnished in its own plastic protective case. Available in coarse cut (0) and medium cut (2).

Sets contain 1 each of the following styles:

COURSE CUT (0)	MEDIUM CUT (2)	SIZE	FILES/ SET
GNFCH5	GNSI52	5-1/2"	12
GNFCH6	GNSI62	6-1/4"	12



FILE SETS

4" HOBBY FILE SET

Unique hobby set contains everything you need for small, delicate jobs. Packaged in a plastic tube.

PART #	SIZE	FILES /SET
BMHS06	4"	6

Contents:

- (1) Hand
- (1) Half Round
- (1) Round
- (1) Square
- (1) Three Square
- (1) Warding



6-1/4" NEEDLE RASP SET

File set designed for woodworking, carving, and sculpting. Packaged in a plastic pouch.

PART #	SIZE	FILES /SET
GNRCH6	6-1/4"	6

Contents:

- (1) Flat
- (1) Half Round
- (1) Round
- (1) Square
- (1) Taper
- (1) Warding



ASSORTED FILE SET

The perfect set for the "Do-It-Yourself" market. Packaged in a plastic pouch.

PART #	SIZE	FILES /SET
BFS604	6" - 8"	4

Contents:

- (1) 8" 4-in-1 Shoe Rasp
- (1) 6" Slim Taper
- (1) 6" Round
- (1) 8" Mill Bastard



7-1/2" RIFFLER RASP SET

A must for woodworking, carving, and sculpting. A collection of the most popular shapes. Packaged in a clamshell.

PART #	SIZE	FILES /SET
BCRIFS	7-1/2"	8



6" ASSORTED FILE SET

Six popular files in an easy-to-carry vinyl pouch.

PART #	SIZE	FILES /SET
BFS606A	6"	6

Contents:

- (1) Half Round
- (1) Flat
- (1) Mill
- (1) Regular Taper
- (1) Round
- (1) Square





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DUST MASKS AND RESPIRATORS



DISPOSABLE DUST MASKS (Boxed)

Single Strap. Adjustable nosepiece and inner foam for comfortable fit. Protects against pollen, house dust, and cut grass.

D10002	Dust Masks	50	1	20
PART#	ITEM	PIECES /BOX	BO /PACK	XES



DISPOSABLE DUST MASKS (Clamshell Packaging)

		PIECES		RDS
PART#	ITEM	/CARD	/PACK	/CASE
D10003	Dust Masks	5	12	72



NIOSH approved

DISPOSABLE RESPIRATORS (Boxed)

		PIECES	ВО	XES
PART#	ITEM	/BOX	/PACK	/CASE
D10005N	N95 Particulate Respirators	20	1	12
D10008N	N95 Valved Particulate Respirators	10	1	12



DISPOSABLE RESPIRATORS (Clamshell Packaging)

		PIECES	CAI	RDS
PART#	ITEM	/CARD	/PACK	/CASE
D10006	N95 Particulate Respirators	2	12	72
D10009	N95 Valved Particulate Respirator	1	12	72
D10004	Latex Paint and Odor Respirator	1	12	72

FEATURES

- Double-strap for secure fit
- Soft inner lining
- Triple-shell construction
- Adjustable nosepiece and inner foam for comfortable fit

BENEFITS

- Protects from exposure to dusts, mists, and other airborne particles that affect breathing
- NIOSH approved to get out 95% of the particulate in the air

APPLICATIONS

- Woodworking and construction industries
- Sanding
- Painting
- Working with fiberglass, concrete
- Drywall
- Automotive
- Marine

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EYEWEAR AND EAR MUFFS —ANSI COMPLIANT

SAFETY SPECTACLES -ADJUSTABLE TEMPLES









GREY UV WRAP LENS

		PIECES	
PART#	FRAME	/BOX	/CASE
D30002	Black	12	72
D30006	Sport Style	12	72

VISITOR SPECTACLES - ECONOMICAL





CLEAR LENS

	PIECES		
PART#	/BOX	/CASE	
D30004	12	72	

SAFETY GOGGLES



PERFORATED GOGGLES

For optimum air flow

	PIE	PIECES		
PART#	/BOX	/CASE		
D20001	12	72		



CHEMICAL SPLASH GOGGLES

4 indirect vents

	PIE	CES
PART#	/BOX	/CASE
D20002	12	72

EAR MUFFS





- Lightweight (5 oz.) and comfortable
- Adjustable headband
- NRR: 20 db (over the head)

	PIE	PIECES	
PART#	PACK	/CASE	
D40001	12	36	

SAFETYSAFETYSAFETYSAFETYSAFETYSAFETYSAFETY

GLOVES

DISPOSABLE GLOVES (5 MIL)



LATEX, PRE-POWDERED 100 Gloves /Box

		BOXES	
PART#	SIZE	/PACK	/CASE
074LAS	Small	1	10
074LAM	Medium	1	10
074LAL	Large	1	10
074LAX	X-Large	1	10

LATEX, POWDER-FREE 100 Gloves /Box

		BOXES	
PART#	SIZE	/PACK	/CASE
074LASNP	Small	1	10
074LAMNP	Medium	1	10
074LALNP	Large	1	10
074LAXNP	X-Large	1	10

^{*} X-Large has 90 gloves /box



VINYL, PRE-POWDERED 100 Gloves /Box

		BOX	(ES
PART#	SIZE	/PACK	/CASE
074VINM	Medium	1	10
074VINL	Large	1	10
074VINX	X-Large	1	10



NITRILE, POWDER-FREE 100 Gloves /Box

		BOX	(ES
PART#	SIZE	/PACK	/CASE
074NITM	Medium	1	10
074NITL	Large	1	10
074NITX	X-I arge	1	10

At Mercer, Your Safety is Our Concern...

Wear appropriate protective clothing and use protective equipment to avoid the possibility of injury



GENERAL SAFETY INSTRUCTIONS GENERAL SAFETY INSTRUCTIONS

Follow all safety and operation instructions according to OSHA STANDARDS for SAFETY and HEALTH.

Follow all safety and operation instructions according to ANSI B7.1 AMERICAN NATIONAL SAFETY STANDARDS.

Follow all operational and safety instructions supplied with the tools being used.

BONDED ABRASIVES

- Check wheels before using for damage. A damaged wheel could break and seriously injure the operator and anyone in the area.
- Use only wheels designed for the tool being used.
- Make sure the tool is in proper operating condition.
- · Read the operation instructions supplied with the tool.
- · Check the tool for the proper mounting flanges for the wheel being used.
- · All safety guards must be used on the tool.
- · Use wheels only in a well ventilated area.
- Do not use a type 1 cut-off wheel for grinding
- Do not exceed maximum operating speed of the wheel. Exceeding maximum operating speed could
 cause the wheel to break, which could cause serious injury to the operator and anyone in the area.
- Must wear protective clothing, gloves, arm covers, safety glasses for eye protection and face mask for dust protection. Do not use wheels near other people unless they are also wearing all of this safety protection.
- Using abrasive wheels generates sparks. Do not use around: flammable material, other employees without all safety protection.
- Make sure the material being worked on is anchored securely. Material not held securely could cause the wheel to break, which could seriously injure the operator and anyone in the area.
- Use the wheels only on materials for which they are intended. Improper use of the wheel could cause the wheel to break, which could seriously injure the operator and anyone in the area.

COATED ABRASIVES

- Use the proper tool for the product being used.
- Read the operation instructions supplied with the tool.
- · Make sure the tool is in proper operating condition.
- All safety guards must be used on the tool.
- · Use abrasives in a well ventilated area.
- When backing pads are required, use the proper size.
- Must wear safety glasses for eye protection.
- Must wear a face mask for dust protection.
- Must wear gloves to protect hands.
- Do not use discs near other people unless they are also wearing safety equipment.
- Do not exceed maximum operating speed of the disc.

DIAMOND BLADES

- Check the blade for damage before using it. A damaged blade will be unbalanced and could break and seriously injure the operator and anyone in the area.
- Make sure you are using the proper power tool for the blade being used.
- · Check the tool for the proper mounting flanges for the blade being used.
- Make sure the wollbeing used is in proper operating condition.
- · All safety guards must be used on the tool.
- When cutting using water, make our you are using the proper grounded electrical cords.
- · Read operating instructions provided with the tool.
- Use blades only in a well ventilated area.
- · Must wear safety glasses to protect eyes.
- Must wear face mask for dust protection.
- Must wear gloves to protect hands.
- Do not use blades near other people unless they are also wearing safety equipment.
- Make sure the material being worked on is anchored securely. Material not held securely could cause the blade to break or the tips of the blade to break off, which could seriously injure the operator and anyone in the area.

GENERAL SAFETY INSTRUCTIONS GENERAL SAFETY INSTRUCTIONS

- Use the blades only on materials for which they are intended. Improper use of the blade could cause the blade itself or the tips on the blade to break off, which could seriously injure the operator and anyone in the area.
- · If improperly used, diamond tips on the blade can break and cause injury.
- · Do not exceed maximum operating speed of the blade.

CARBIDE BLADES

- Check the blade for damage before using it. A damaged blade will be unbalanced and could break and seriously injure the operator and anyone in the area.
- · Make sure you are using the proper power tool for the blade being used.
- All safety guards must be used on the tool.
- Read operation instructions provided with the tool.
- Check the tool for the proper mounting flanges for the blade being used.
- · Make sure the tool is in proper operating condition.
- Do not exceed maximum operating speed of the blade.
- · Must wear safety glasses to protect eyes.
- Must wear face mask for dust protection.
- Must use gloves to protect hands.
- Do not use blades near other people unless they are also wearing safety equipment.
- Make sure the material being worked on is anchored securely. Material not held securely could cause the blade to break or the tips on the blade to break off, which could seriously injure the operator and anyone in the area.
- Use the blades only on materials for which they are intended. Improper use of the blade could cause the blade itself or the tips on the blade to break off, which could seriously injure the operator and anyone in the area.
- If not properly used, carbide tips on the blade can break and cause injury.

WIRE BRUSHES

- Make sure you are using the proper tool for the brush being used.
- Make sure the tool is in good operating condition.
- · All safety guards must be used on the tool.
- · Read the operating instructions supplied with the tool.
- I not cleed within spending splut for some seed.
- Make sure the brush is mounted securely on the tool.
- You must wear a full face shield over safety glasses with side shields.
- You must wear protective clothing, gloves, arm covers, heavy aprons.
- Do not use excessive pressure when using brushes. Excessive force causes the wire to over-bend
 resulting in metal fatigue, breaking the wire, reducing brush life. Wires breaking off could seriously
 injure the operator and anyone in the area.
- When using wire brushes, material is being removed such as welding slag, material scale and other material
 along with small pieces of the wire brush which break off. Make sure all personnel within a 50 foot area of
 the brush being used, wear full face shields over safety glasses with side shields and protective clothing.
- Make sure the material is anchored securely. Material not held securely could cause wires to break off, which could seriously injure the operator and anyone in the area.
- Use the brushes only on materials for which they are intended. Improper use of the brush could cause wires to break off, which could seriously injure the operator and anyone in the area.
- · Use wire brushes only in a well ventilated area.
- Comply with the safety standards ANSI B165.1 and ANSI B165.2 –Safety requirements-power brushes.
 AMERICAN NATIONAL STANDARDS INSTITUTE

FILES

- Must always use file handles to protect hands and arms from injury. Do not use the file holding it
 on any other part of the file.
- Must wear safety glasses to protect eyes
- · Must wear gloves to protect hands



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074LALNP91	10608039	11222039	18653076	206H•••45	22518044	26203620	273H08020
074LAM91	10610039	11224039	18654076	206Q•••45	22522044	26204020	273H12020
074LAMNP91	10612039	11232039	18701076	206T•••45	22524044	26206020	27603620
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